

- ✓ Overloads up to 420 bar total static pressure
- ✓ Accuracy 0.25%
- ✓ Any range from 0...16 mbar up to 0...25 bar

### Application

The PRE-28 transmitter is applicable to the measurement of dofferential pressure of gases, vapours and liquids.

### Construction

The active element is a piezoresistance silicon sensor separated from the medium by separating diaphragm and a specially selected type of manometric fluid. The special desing of theactive sensing element ensures withstanding the pressure surges and overloads of up to 320bar. The electronics is placed in a casing with a degree of protection IP65, IP67, depending on the type of electrical connection applied.

## Calibration

Potentiometers can be used to shift the zero position and the range by up to 10%, without altering the settings. ✓ ATEX Intrinsic safety (Gas and Dust)

## ✓ Marine certificate DNV

### Installation

The transmitter with P type process connection is not heavy, so it can be installed directly onto impulse lines. For fitting in any desired position on a  $\varnothing 25$  pipe the Aplisens mounting bracket (Fi25 mounting bracket, page IV/ 5) is recommended.

The version with C type process connection can be fitted directly to a 3- or 5-valve manifold. The factory-mounted transmitters with VM type valve manifold (page IV/ 2) are recommended. A transmitter without a valve manifold can be fitted in any position on a 2"pipe or on a wall using the C-2" mounting bracket (page IV/ 5).

When the special process connections are required for the measurement of levels and pressures (e.g. at food and chemical industries), the transmitter is provided with an Aplisens diaphragm seal. The differential pressure transmitters with diaphragm seals are described in detail in the further part of the catalogue.

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Materials:	Wetted parts:	type P process conn. type C process conn.	Hysteresis, repeatability Thermal compensation range:	0.05% 0÷ 70 C
	Diaphragm	316Lss	Operating temperature range:	-25÷80 C
	Casing	304ss	Medium temperature range:	-25÷120 C (direc
	Option:	316ss		Over 120C - me

0+70 C -25+80 C -25+120 C (direct measurement) Over 120C – measurement with the use of impulse line or diaphragm seals

CAUTION: the medium must not be allowed to freeze in the impulse line or close to the process connection of the transmitter.

## **Technical data**



Any measuring range 0...16 mbar ÷ 0...25 bar

	Measuring Range			
	100 mbar	1 bar	2 bar	25 bar
Overpressure Limit Static Pressure Limit (repeated, without hysteresis)	250 bar (option 420 bar) (40 bar for P type process connection)			
Accuracy	0.4% 0.25%			
Long term stability	0.2% / year 0.1% / year			
Thermal error	Typically 0.3% / 10°C max 0.4% / 10°C			
Zero shift error for static pressure*	0.1% / 10 bar			

\* Zeroing the transmitter in conditions of static pressure can eliminate this error.

Output signal	420 mA, two wire transmission 010 V, three wire transmission	
Power supply	10.536 V DC (EEx 1228 V) – two wire transmission 1530 V DC – three wire transmission	
Error due to supply	v voltage changes 0.005% (FSO) / V	

# **Loadresistance** $R[\Omega] \le \frac{U_{sup}[V] - 10.5 V}{0.02 A}$ 0.85

## $\begin{array}{c} \mbox{Loadresistance} \quad R \geq 5 \ k\Omega \\ \mbox{(for supply output)} \end{array}$

# Electrical diagrams



## **Ordering procedure**

Model	Code		Code	Description			
PRE-28				Differential pressure transmitter.			
Versions *	/EExia				Ex II 1/2G Ex ia IIC T4/T5/T6 Ga/Gb, I M1 Ex ia I Ma, II 1D Ex ia IIIC T105C Da (only for transmitters with 420mA output)		
*) more than one option is available		/Tlen			version for oxygen service ( sensor filled with Fluorolube fluid). Marine Certificate DNV		
Measuring range	/			. [required units]	Measuring range in relation to 4mA and 20mA (or 0 and 10V) output. Units: bar, MPa, kPa, etc.		
÷ (wit		(wit	ithout marking)		420mA (power supply 10,5÷36VDC)		
Output signal		/0	10V		010V DC (power supply 15÷30VDC)		
h.		/(oth	/(other)		other output signal and power supply (e.g for NE or NN version)		
Casing, Electrical connection,		÷	PZ PZ/3 PK (if oth	16 ner length of cable is required, se specify it /K=[m])	304SS housing, Ip66, packing gland M20x1,5.		
Process connections		/C(H)			Thread 1/4NPT F on the cover flanges, wetted parts material SS316L Allows mounting with a valve manifold. Process connection of cover flange: M10(standard)/ 7/16UNF(option)-C(7/16) Thread 1/4NPT F on the cover flanges, diaphragms material Hastelloy C276, cover flanges material SS316. Allows mounting with a valve manifold. Process connection of cover flange: M10(standard)/ 7/16UNF(option)-C(H,7/16		
		/P		/P	Thread M20x1,5 (male) with Ø9hole,wetted parts material SS316L		
				/PN	Thread 1/4"NPT (female), wetted parts material SS316L		
					Diaphragm seal (see chapter of diaphragm seals) mounted on Hi side of transmitter, Lo side 1/4NFT Female		
Accessories				- /C-2" /FI25 /RedSpaw P /RedSpaw C	Mounting bracket for 2" pipe (to C process conn.), mat. zinced steel Mounting bracket for 2" pipe (to P process conn.), mat. stainless steel Connector to weld impulse pipes dia. 12 and 14 mm, material 15HM(SO) or SS 316(S) . Only process connection P type, Connector to weld impulse pipes dia. 12 and 14 mm, material 15HM. Only		
		/Red d/P 1/2"	Adapter for differential pressure transmitters with C type process connection, output thread 1/2NPT F. Material 316 LSS				
Other specification				/	Description of required parameters		
The most typical speci	fication is	marke	ed by "	÷ " mark.			

Example: Differential pressure transmitter, version EExia, measuring range 0..160mbar, output signal 4..20mA, C type process connection, electrical process connection with DIN43650 connector PRE-28/EExia/0÷160mbar/PD/C