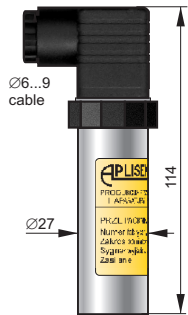
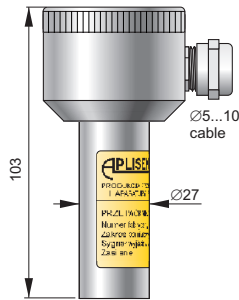


PRESSURE TRANSMITTER PCE-28

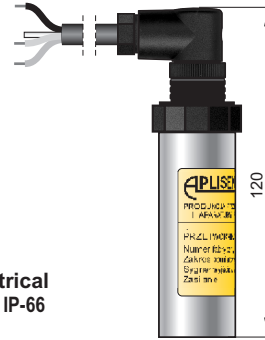
- ✓ Any range from 0...10 mbar up to 0...1000 bar
- ✓ ATEX Intrinsic safety (Gas, Dust) and IECEx certificate
- ✓ Low-voltage version with ATEX certificate (model PC-29A, PC-29B)
- ✓ Marine certificate DNV
- ✓ Communication protocol Modbus RTU
- ✓ Gold plated diaphragm
- ✓ SIL 1 certificate NEW



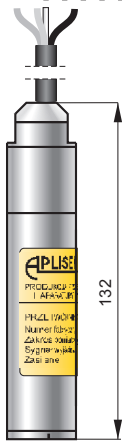
PD type electrical connection, IP-65
Connector DIN 43650



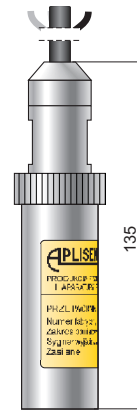
PZ type electrical connection, IP-66



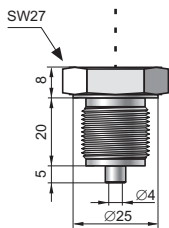
PM12 type electrical connection, IP-67



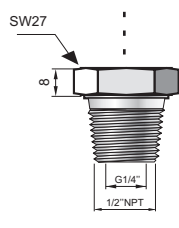
SG type electrical connection, IP-68
Length of cable: according to client specification.



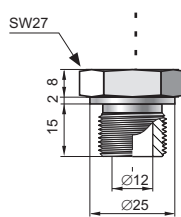
PK type electrical connection IP-67



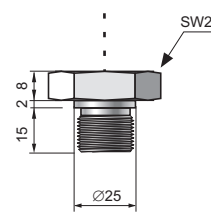
G1/2 type M type
G1/2", Ø4 hole
M20×1.5, Ø4 hole



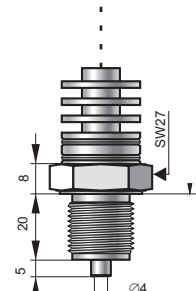
1/2"NPT type
1/2"NPT male + internal thread G1/4"



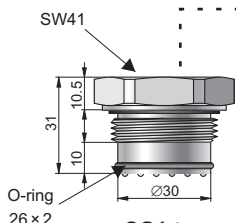
GP type P type
G1/2", Ø12 hole
M20×1.5, Ø12 hole



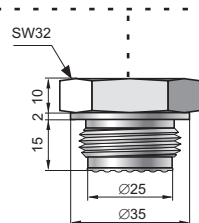
G1/4"



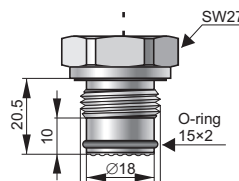
RG type
G1/2" with radiator
RM type
M20×1.5 with radiator



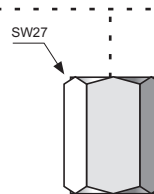
CG1 type
G1" with flush Diaphragm



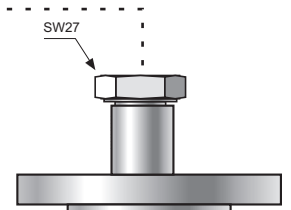
CM30×2 type
M30×2 with flush Diaphragm



CG1/2 type
G1/2" with flush Diaphragm



1/2"NPT F type
internal thread 1/2-14NPT



Version with direct or remount mount diaphragm seal.
Diaphragm seal data -see chapter III

Application and construction

The PCE-28 pressure transmitter is applicable to the measurement of the pressure, underpressure and absolute pressure of gases, vapours and liquids. The active sensing element is a piezoresistant silicon sensor separated from the medium by a diaphragm and by specially selected type of manometric liquid. The electronics is placed in a casing with a degree of protection from IP 65 to IP 68, depending on the type of electrical connection applied.

Calibration

Potentiometers can be used to shift the zero position and the range by up to ±10%, without altering the settings.

Installation

The transmitter is not heavy, so it can be installed directly on the installation. When the pressure of steam or other hot media is measured, a siphon or impulse line should be used. The needle valve placed upstream the transmitter simplifies installation process and enables the zero point adjustment or the transmitter replacement.

When the special process connections are required for the measurement of levels and pressures (e.g. at food and chemical industries), the transmitter is provided with an Aplisens diaphragm seal. Installing accessories and a full scope of diaphragm seals are described in detail in the further part of the catalogue.

Measurements under explosion hazard

ATEX Intrinsic safety version is available for taking measurements in zones under explosion hazard.

The installation of the transmitter in a zone under explosion hazard requires the use of a EEx power supply.

We recommend the use of the Aplisens ZS-30EEx1, ZS-31EEx1 power supply and separator.

II 1/2G Ex ia IIC T4/T5/T6 Ga/Gb
 I M1 Ex ia I Ma
 II 1D Ex ia IIIC T105C Da
IECEX Ex ia IIC T4...T6, Ga/Gb
 Ex ia I Ma

Technical data

Any measuring range 0...25 mbar ÷ 0...1000 bar (over pressure, under pressure); 400 mbar ÷ 80 bar (absolute pressure)
Measurement of lower pressure ranges, possible using transmitter PRE-50G with GP process connection (page II/ 18).

	Measuring Range		
	100 mbar	400 mbar	0...1 bar ÷ 1000 bar
Overpressure Limit (repeated, without hysteresis)	1 bar	2.5 bar	4 x range max 1200 bar
Damaging Overpressure	2 bar	5 bar	8 x range, max 2000 bar
Accuracy	0.3%	0.2%	(0,16%—special version)
Long term stability	0.2% / year	0.1% / year	
Thermal error	Typically 0.3% / 10°C max 0.4% / 10°C		Typically 0.2% / 10°C max 0.3% / 10°C

Hysteresis, repeatability

0.05%

Thermal compensation range

-10 + 80°C

Operating temperature range (ambient temp.)

-40 + 80°C

Medium temperature range

-40 + 120°C - direct measurement

over 120°C - measurement with the use of impulse line, radiator or diaphragm seal.

CAUTION: the medium must not be allowed to freeze in the impulse line or close to the pipe stub of the transmitter.

Output signal

4 + 20 mA, two wire transmission
 0+10V

Power supply 10.5 + 36VDC (EEx 12...28V)
 15...30VDC (output 0...10V)

Material of the wetted parts

(316Lss), Hastelloy C276, Au

Error due to supply voltage changes 0.005%/ V

Material of the casing

0H18N9 (304ss)

$$\text{Load resistance } R [\Omega] \leq \frac{U_{\text{sup}} [V] - 10.5V}{0.02A}$$

Pressure transmitter PCE-28/Modbus

Communication

Pressure transmitter with communication protocol Modbus RTU. The communication standard for data interchange with the transmitter is the Modbus RTU. Communication with the transmitter is carried out with PC using RS converter and Aplisens software.

Technical data*

Metrological parameters

Accuracy ≤ ±0,1%
Long-term stability ≤ accuracy for 3 years (for nominal range)
Thermal error < ±0,1% (FSO) / 10°C
 max ±0,4% (FSO) in the whole compensation range
Thermal compensation range. -25...80°C
Additional electronic damping 0...30 s

Please note:

- Version PCE-28/Modbus is not available with ATEX certificate.

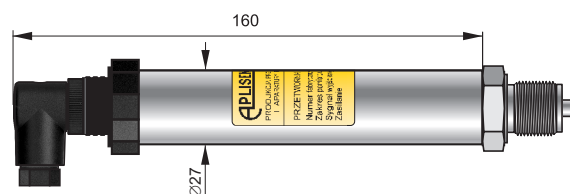
Electrical parameters

Power supply 6...28 V DC
Transmission range 1200 m
Transmission protocol MODBUS RTU
Address space 1...247 devices address
Transmission speed 600...115200 bps
Parity transmission no parity, odd, even
frame transmission 10...11 bitów (1, 2 bit-stop)

* more information about electrical parameters available in user's manual.

Electrical diagrams

	Function	PM12 connector
Power	GND	3
	+Vcc	4
Digital	RS-485A	2
	RS-485B	1



Ordering Procedure

Model	Code	Description
PCE-28		Pressure transmitter.
Versions, certificates*	/Exia.....	Ex II 1/2G Ex ia IIC T4/T5/T6 Ga/Gb, I M1 Ex ia I Ma, II 1D Ex ia IIIC T105C (only for transmitters with 4..20mA out). Transmitter with output signal (0...2,5V /0...3,3V) and ATEX certificate is supplied as a model: PC-29B/Exia : II 1/2G Ex ia IIC T6/T5 Ga/Gb I M1 Ex ia I Ma
	/MR.....	Transmitter with output signal (0...5V /0,5...4,5V) and ATEX certificate is supplied as a model: PC-29A/Exia : II 1/2G Ex ia IIB T6/ T5 G1/Gb I M1 Ex ia I Ma
	/Tlen.....	Marine certificate - DNV
	/H.....	for oxygen service(sensor filled with Fluorolube fluid, only M,G1/2 pr. conn.) version with high overload capacity and integrated circuit offering excess voltage protection
	/D.....	version with hydraulic gland for high-pressure hydraulic systems
	*) more than one option is available /PED.....	European Pressure Equipment Directive N° 97/23/EC, category IV (device is supplied as a PC-28)
	/0,16%.....	accuracy <0,16% (available for ranges ≥400mbar)
	/Modbus.....	Modbus communication protocol (version with ATEX not available)
	/SIL 1.....	SIL 1 certificate
	/NN.....	Version with output signal/ power supply: standard: 0...2,5V DC / 3,3V DC option: 0...3,3V DC /4,5 VDC (ordering option as follows: /NN/0-3,3Vdc)
/NE.....	Version with output signal/ power supply: standard: 0...5V DC / 8-14,1VDC option: 0,5...4,5V / 8-14,1VDC (ordering option as follows: /NE/0,5-4,5Vdc)	
Measuring range	/.....±..... [required units]	Measuring range in relation to 4mA and 20mA (or 0 and 10V) output. Units: bar, MPa, kPa, etc.
Analog output signal	⇒ (without marking)..... /0...10V.....	4...20mA (power supply 10,5±36VDC) 0...10V DC (power supply 15±36VDC)
Casing, Electrical connection,	⇒ /PD..... /PZ..... /PZ/316..... /PM12..... /PK..... (if other length of cable is required, please specify it /K=...[m]) /SG/K= [m].....	Housing IP65 with DIN43650 connector. 304SS housing, IP66, packing gland M20x1,5. 316SS housing, IP66, packing gland M20x1,5. Housing IP67 with thread M12x1 and connector, 3m of cable in standard. (not available with ATEX certificate) 304SS housing, IP67, cable electrical connection, 3m of cable in standard Housing IP68, length of cable acc. Specification
Process connections	⇒ /M..... /M.(Au)..... /G1/2"..... /G1/2"(Au)..... /G1/4"..... /P..... /P (Hastelloy)..... /GP..... /GP (Hastelloy)..... /CM30x2..... /CM30x2 (Hastelloy)..... /CG1"..... /CG1/2"..... /RG..... /RM..... /1/2"NPT M..... /1/2"NPT F..... /code of diaphragm seal.....	Thread M20x1,5 (male) with Ø4hole, wetted parts SS316L Thread M20x1,5 (male) with Ø4hole, gold plated diaphragm [range>70bar] Thread G1/2" (male) with Ø4hole , wetted parts SS316L Thread G1/2" (male) with Ø4hole , gold plated diaphragm [range>70bar] Thread G1/4" (male), wetted parts SS316L (Pressure limits: min. 10mbar / max. 350bar) Thread M20x1,5 (male) with Ø12hole, wetted parts SS316L Thread M20x1,5 (male) with Ø12hole, wetted parts Hastelloy C 276 Thread G1/2" (male) with Ø12hole , wetted parts SS316L Thread G1/2" (male) with Ø12hole , wetted parts Hastelloy C 276 Thread M30x2 with flush diaphragm, wetted parts SS316L (Pressure limits: min. 0,1bar / max. 70bar) Thread M30x2 with flush diaphragm, wetted parts Hastelloy C 276 (Pressure limits: min. 0,1bar / max. 70bar) Thread G1" with flush diaphragm, wetted parts SS316L (Pressure limits: min. 0,1bar / max. 70bar) Thread G1/2" with flush diaphragm, wetted parts SS316L (Pressure limits: min. 2,5bar / max. 600bar) Thread G1/2" with radiator, wetted parts SS316L (Pressure limits: min. 160mbar / max. 40bar, max.temperature up to 170C) Thread M20x1,5 with radiator, wetted parts SS316L (Pressure limits: min. 160mbar / max. 40bar, max.temperature up to 170C) Thread ½"NPT Male, wetted parts SS316L Thread M20x1,5 with adapter to ½"NPT Female, wetted parts SS316L Diaphragm seal (see chapter of diaphragm seals)
Other specification	/..... /MT.....	Description of required parameters (e.g. non-standard process connection) Stainless steel plate mounted on wire

Not available with range 1, 2

The most typical specification is marked by "⇒" mark.

Example1: Pressure transmitter , range 0 ÷ 1 bar pressure, signal 4-20mA, housing PD , process connection G1/2" .
PCE-28/0:1 bar/PD/G1/2

Example2: Pressure transmitter PCE-28, range 0 ÷ 25 bar, output signal 0-2,5V DC, power supply 3,3V DC, housing PK with cable L=10m, process connection G1/2"
PCE-28/NN/0-25bar/PK/l=10m/G1/2"