Product Manual 1600, 1600i and 3200i

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Please read and understand this manual prior to installing the unit. Please obtain expert help if you are not qualified to install this equipment. Make the safety of your installation a priority. This component is hazardous.

Introduction. Models 1600, 1600i, 3200i

Sprint Elecric offers a family of D.C. THYRISTOR drive modules all with the same features and terminals. The user selects the appropriate model depending on required power output and the need for isolated electronics. The 1600 is NON-ISOLATED. The 1600i and the 3200i have isolated control electronics

DRIVE TYPE	AC SUPPLY	AMERICAN	NOMINAL	MAX. CURRENT	PRODUCT DISSIPATION	ISOLATION
	VOLTAGE	OPTIONS	OUTPUT		at full current	
1600/LV	60/30		48/24V	16 AMPS	50 watts	NON ISOLATED
1600	240/110		180/90V	16 AMPS	50 watts	NON ISOLATED
1600i/LV	60/30		48/24V	16 AMPS	50 watts	ISOLATED
1600i	240/110		180/90V	16 AMPS	50 watts	ISOLATED
3200i/LV	60/30		48/24V	8/16/32/48 AMPS	25/50/100/150 watts	ISOLATED
3200i	415/240	240/110	320/180/V(90 US)	8/16/32/48 AMPS	25/50/100/150 watts	ISOLATED

All types are of open chassis construction for use in a suitable enclosure

GENERAL DESCRIPTION

The units employ closed loop control of both armature current and feedback voltage to give precise control of the motor torque and speed. The motor and drive are protected by a stall timer which automatically removes power after 30 seconds if the required speed cannot be achieved. The drives will provide up to 150% of the preset maximum current for up to 30 seconds allowing high short term torques during acceleration etc. Independant control of either the current or speed loops by external inputs allows torque or speed control applications with overspeed or overcurrent protection. The demand signal may be derived from a potentiometer, 0-10V signal or 4-20mA loop. The speed feedback signal may be selected to be the ARMATURE VOLTAGE or a shaft mounted TACHOMETER.

INPUTS AND OUT	PUTS						
+aux input	speed output			+24V unregulated output			
-aux input	current output			+12V regulated output			
current input	ramp output			+10V precision reference			
4-20mA input	demand output			-12V regulated output			
0 to 10V input	zero/stall relay			-24V unregulated output			
ADJUSTABLE PARAMETERS	Max speed Min speed	Up ramp Down rai		Max current IR comp		Stability	
SWITCHED FUNCTIONS	Maximum current range Relay function		Maximum feedback Power up hold		Tacho feedback AV feedback		
JUMPER FUNCTIONS	Torque mode Zero reference interlock		Dual supply voltage 4-20mA input		Phase angle limit 50% stall threshold		
PERFORMANCE FEATURES	Dual loop control Relay driver o/ps		Precision tacho rectifier International compatability			Compact design Systems inputs/outputs	

MECHANICAL DIMENSIONS

Note. Dissipation in watts is approx. 2 X arm. amps



The unit should have a substantial earth connected to the heatsink earth screw provided. Employ a star washer adjacent to the heatsink for optimum earth continuity. The fixing bolts should be 5mm by 35mm for the 1600/1600i and 5mm by 50mm for the 3200 series.

TYPICAL APPLICATIONS

BASIC CONNECTION



INSTALLATION GUIDE FOR SYSTEMS USED IN THE EU

Special consideration must be given to installations in member states of the European Union regarding noise suppression and immunity. According to IEC 1800-3 (EN61800-3) the drive units are classified as complex components only for professional assemblers, with no CE marking for EMC. The drive manufacturer is responsible for the provision of installation guidelines. The resulting EMC behaviour is the responsibility of the manufacturer of the system or installation. The units are subject to the LOW VOLTAGE DIRECTIVE 73/23/EEC and are CE marked accordingly.

Following the procedures outlined below will normally be required for the drive system to comply with the European regulations, some systems may require different measures. Installers must have a level of technical competence to correctly install. Although the drive unit itself is not subject to the EMC directive, considerable development work has been undertaken to ensure that the noise emissions and immunity are optimised.

➡ EN61800-3 specifies 2 alternative operating environments. These are the domestic (1st environment) and industrial (2nd environment). There are no limits specified for conducted or radiated emissions in the industrial environment, hence it is usual for the filter to be omitted in industrial systems.

Definition of an industrial environment. All establishments other than those directly connected to a low-voltage power supply network which supplies buildings used for domestic purposes.

DRIVE INSTALLATION REQUIREMENTS FOR EMC COMPLIANCE Linear control signal cables must be

Keep parallel runs of power and control cables at least 0.3m apart. Crossovers must be at right angles

Keep sensitive components at least 0.3m from the drive and power supply cables

The AC connections from the filter to the drive must be less than 0.3m or if longer, correctly screened

Do not run filtered and unfiltered AC supply cables together

Control signals must be filtered or suppressed eg control relay coils and current carrying contacts. The drive module has built in filters on signal outputs

DANGER

The filter should be rated for the worst case total

armature current load. The drive units are designed to

shared with other thyristor

DC drives. (not AC drives)

FILTER

BACKPLATE

DOORS

METAL WORK

110V CONTROL

function normally on unfiltered AC supplies

*

The AC supply filter must have a good earth connection to the enclosure back plane. Take care with painted metal to ensure good conductivity.

CUBICLE METAL

STAR

POINT

WORK EARTH

The metal enclosure will be the RF ground. The AC filter, drive earth and motor cable screen should connect directly to the metal of the cabinet for best performance

The AC input filter has earth leakage currents. Earth RCD devices may need to be set at 5% of rated current

cable must have an internal earth cable USERS METAL ENCLOSURE and the screen must extend into the enclosure and motor terminal box to DC DRIVE MODULE form a Faraday cage without gaps The internal earth cable must be DRIVE DRIVE DRIVE ARMATURE earthed at each end. The incoming AC SUPPLY CONTROL EARTH AND FIELD earth must be effective at RF. INPUTS TERMINALS **TERMINAL** OUTPUTS WARNING! the earth safety must always take precedence. CONTROL AC SUPPLY - 2-SIGNAL FILTER * **FILTERS** UNIT **IMPORTANT SAFETY WARNINGS** The AC supply filter contains high The AC supply filters must The drive and AC filter must only voltage capacitors and should not be not be used on supplies be used with a permanent earth touched for a period of 20 seconds that are un-balanced or connection. No plugs/sockets after the removal of the AC supply float with respect to earth are allowed in the AC supply **MULTIPLE DRIVES WITH ONE FILTER AND** EARTHING METHODS DRIVE DRIVE 2 1 MOTOR 2 MOTOR 1 WARNING DO NOT EARTH

ANALOGUE OV (COM) CLEAN EARTH

INSULATED FROM METALWORK FOR

MODELS 1600i AND 3200i. NOT 1600

24V LOGIC CONTROL CLEAN EARTH

INCOMING SAFETY EARTH

INSULATED FROM METALWORK

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ANY CONTROL

TERMINALS OF

NON-ISOLATED

DRIVES (1600).

(The analogue

clean earth is

used for signal

screens only with

CE

screened with the screen earthed at

length of screen stripped back and

connect it to an analogue earth point

The motor cable must be screened or

terminations to earth at each end. The

armoured with 360 degree screen

the drive end only. Minimise the

Block diagram and terminal specification.



1 +10V PRECISION REFERENCE 10mA MAX. SHORT CCT. PROOF

68 DRIVE COMMON

SIGNAL PADS ON TOP EDGE (TERMINAL COMPATIBLE)

2 MINIMUM END OF SETPOINT POT OR 4-20 mA CURRENT LOOP I/P

3 SPEED DEMAND INPUT 0-10V FOR 0-100% SPEED

4 COMMON, (4-20mA RETURN)

5 COMMON. (connect to earth for protective class 1 on 1600i and 3200i) WARNING DO NOT EARTH 1600, this product is non-isolated 6 AUXILIARY INPUT. ON BOARD JUMPER SELECTS DIRECT SPEED OR TORQUE MODE, 0-10V FOR 0-100% CONTROL

RELAY CONTACT RATING 1 AMP 240V AC

7 CONNECT TO COMMON TO RUN 60mS ON / 20mS OFF

(WARNING. RUN is an electronic inhibit function. The field remains energised, and all power terminals remain 'live'. RUN must not be relied upon during hazardous operations)

8 COMMON (internally connected to T4, T5, T58, T68)

9 TACHO INPUT 25-400V FULL SCALE. + OR - POLARITY

10 RELAY CONTACT NC

11 RELAY CONTACT NO

12 RELAY POLE

A1+ ARMATURE OUTPUT

A2 -ARMATURE OUTPUT

THE 3200i HAS TWO 2A FUSES WHICH PROTECT THE FIELD E2- FIELD OUTPUT AND POWER SLIPPLY TRANSFORMER ONLY. FOR A HALF WAVE FIELD VOLTAGE CONNECT FIELD TO F2- AND L2/N, THIS WILL E1+ FIFI D OUTPUT GIVE AN OUTPUT OF 0.45 TIMES THE AC SUPPLY

L2/N AC SUPPLY INPUT ACCORDING TO SUPPLY SELECT JUMPER

AC SUPPLY INPUT ACCORDING TO SUPPLY SELECT JUMPER 1

67 +24V OUTPUT 25mA MAXIMUM DO NOT SHORT

66 AUXILIARY SPEED INPUT 0 TO 10V FOR 0-100% RAMPED SPEED

65 AUX. INVERTING SPEED INPUT 0 TO -10V FOR 0-100% RAMPED SPEED

64 INPUT TO CURRENT LOOP. 0-5V FOR 0-100% CURRENT

63 -12V OUTPUT 10mA MAX, DO NOT SHORT.

62 STOP/START INPUT. CLOSE TO -12V TO ACTIVATE STALL CONDITION. CLOSE TO +12V TO RELEASE STALL CONDITION.

61 +12V OUTPUT 10mA MAX_DO NOT SHORT

58 DRIVE COMMON

57 SPEED DEMAND O/P 0 TO -10V REPRESENTS 0-100% DEMAND. OUTPUT IMPEDANCE 1K OHMS

56 SPEED OUTPUT, TYPICALLY 7.5V FULL SCALE, ADJUSTMENT OF MAX SPEED PRESET WILL ALTER THE FULL SCALE READING FROM 4V (ACW) TO 9V (CW).

55 SETPOINT BAMP OUTPUT 0-10V IMPEDANCE 1K OHMS

54 CURRENT OUTPUT 0-5V FOR 0-100% OF CHOSEN RANGE (S1, S2). 1K IMPEDANCE. internal

- 53 ZERO SPEED RELAY DRIVER O/P MAX 100mA Switches to -24V
- 52 STALL RELAY DRIVER O/P MAX 100mA Switches to -24V

51 -24V RELAY SUPPLY 25mA DO NOT SHORT

T52 or T53 External Relay RI coil. 2K8 Ohms. FROM T51

transistor

mh

(SP



INSTALLATION AND COMMISSIONING

Ensure supply is disconnected before working on unit

POWER CABLING

Use correctly rated cable minimum 600V AC 2 times armature current

FUSING

The drives MUST BE FUSED EXTERNALLY with semiconductor fuses. The fuses must be rated at 1.75 times armature current and have an I²t rating lower than the value listed in the specification page 8. Any warranty will be invalid if the fusing is incorrect.

CONTROL SIGNALS

All control inputs to the 1600 are NON- ISOLATED. Do not connect any terminal to earth or other non-isolated voltage. The 1600i and 3200i have isolated control terminals, and may be connected to other systems. Avoid running signal cables close to power cables.

SUPPRESSION

The drives have excellent noise immunity. However installations involving electrical welding or RF induction heating may require further filters on the line and armature terminals. Contactor coils and sparking contacts may also require suppression. A 100R in series with 0.1uF cap. is usually adequate in these situations. Refer to page 3 for EMC guidelines.

PRESETS, SWITCHES, JUMPERS

Always use the correct insulated adjustment tools. Do not touch. Electric shock hazard exists!

MECHANICAL

Optimise heatsink airflow. Avoid vibration and ambient temps outside -10C and +40C. Protect the drive from pollutants.

MOTOR

Foot mounted motors must be level and secure. Protect motors from ingress of foreign matter during installation. Ensure accurate alignment of motor shaft with couplings. Do not hammer pulleys or couplings onto the motor shaft. Before running the motor complete the following check list.

1) Correct insulation resistance between all windings and earth with all drive cables disconnected

2) Check inside connection box for foreign objects, damaged terminals etc.

3) Check that brushes are in good condition, correctly seated and free to move in brush boxes. Check correct action of brush springs.

4) Motor vents must be freed of any obstruction or protective covers prior to running.

5) WARNING reversing systems. Do not transpose the armature connections until the motor has stopped. Failure to heed this warning will cause damage.

SUPPLY

Please ensure that the supply selection jumper on the drive matches the incoming supply. Failure to do this may result in permanent damage to the drive unit and will invalidate any warranty.

INITIAL SETTINGS

The drive units are shipped to run on the highest supply option at nominal speed, in ARMATURE VOLTAGE feedback mode, in the lowest current range. To change this run through switches S1 to S8 and select accordingly.

S1 S2	Set switches to give desired current range
S3 S4	SPEED. Calculate desired full scale feedback voltage and select range.

Adjust within the range by using the MAX SPEED preset. Feedback may be tacho OR armature.

S5 S6 Select according to desired relay function

S7 Normally OFF. When on, the power up inhibit function will operate. Reset with T62.

S8 ON for Armature voltage feedback. OFF for Tacho feedback.

PRESET POT SETTINGS

MAX CURRENT. cw rotation gives 0 to 100% current limit. eg. 50% rotation gives 50% current limit. Check motor rating plate to find correct limit. (S1 S2 can provide 4 current ranges)

Anticlockwise	MIN SPEED UP RAMP	DOWN RAMP IR COMP
Midway	STAB	

POWER ON Check ON lamp lights

CLOSE RUN CONTACT (see caution note on page 6) Gradually increase external setpoint, check motor rotation. If the direction is wrong, TURN OFF and swap A+, A-

INCREASE SETPOINT.

Drive should ramp up to full speed. Fine adjust with MAX SPEED preset. Do not exceed armature voltage rating. Reduce setpoint, drive should ramp down to zero. Adjust MIN SPEED to desired level. Run motor up and down and adjust RAMPS.

STABILITY

Adjust STAB to improve response if necessary. Clockwise rotation gives faster response. Excessive rotation in either direction may lead to instability depending on load.

IR COMP

Speed droop may occur where armature voltage feedback is used. This is compensated for by clockwise rotation of IR COMP preset. Excessive rotation may lead to instability. No IR COMP is required for systems with tacho feedback.

TORQUE SYSTEMS

See typical applications. In this mode the lowest setpoint has priority. Hence the speed setpoint is set to demand a speed slightly in excess of the working speed, and then the torque setpoint will always be operating as a limit. In the event of a web break for example, the motor will only run up to the level set on the speed pot.



practice to rely on switching the supply off and on to stop and start with the run contact permanently closed. This may result in an uncontrolled current pulse for one half mains cycle under certain conditions. Eg main contact bounce. This could lead to undesired motor movement or device damage. Use a spare NO contact on the main supply contactor in series with T7 and any other RUN contacts in rapid start stop systems

AC supply voltage legend, selector marked HIGH/LOW

415 240

L

F2- F1+

L2/N

A2-

A1+

TROUBLE SHOOTING.

The drive consists of 2 high accuracy feedback control loops.



- 9 Pot wired with T2 and T1 transposed.
 Motor slows down instead of speeding up
- 10 Pot wired with T2 and T3 transposed. Motor slows down for clockwise rotation. T1 may be shorted to T2.
- 11 Pot wired with T1 and T3 transposed. Motor slows down for anti-clockwise rotation. T1 becomes shorted to T2.
- 12 Loose or intermittent 15 tacho coupling causes instability or overspeeding. Make sure coupling is secure and non-elastic
- 13 Incorrect feedback 16 scaling causes over or underspeeding. Calculate the desired max. tacho volts, adjust S3, S4
- 14 Tacho failure. Until a 17 replacement is obtained change to AV feedback S8. Rescale with S3, S4

15 Armature resistance should normally be a
ng. few ohms. The armature time constant must be greater than 10msecs
16 Shorted turn on motor armature can cause
te power device failure. Check resistance through 360 deg rotation
17 Brushes should be in good condition, correctly seated, and free to move in brush boxes.

- 18 Field resistance should normally be a few hundred ohms. The field must be isolated from earth and the armature
- 19 Do not open circuit the field. Do not open circuit the armature unless RUN is opened first.
- 20 The AC supply must lie within the limits specified on page 8. Ensure the selection jumper is correct.

SPECIFICATION

FUNCTION	SPE	CIFICA	TION	COMMENTS			
CONTROL ACTION	DUAL	DUAL LOOP PROPORTIONAL + INTEGRAL					
FEEDBACK METHOD 0-100% REGULATION MAX TORQUE SPEED RANGE OVERLOAD	25	ARMATURE VOLTS TACHOMETER 2% TYPICAL 0.1% TYPICAL 20 : 1 100 : 1 150% CONTINUOUS CURRENT FOR 30 seconds.				SWITCH SELECT BEWARE MOTOR HEAT AT LOW SPEED	
CUSTOMER PRESETS							
MAX SPEED MIN SPEED UP/DOWN RAMPS STABILITY IR COMPENSATION MAX CURRENT	0-309 INDEF VARIE 0-30%	25V - 400V FULL SCALE FEEDBACK 0-30% OF MAX SPEED INDEPENDANTLY ADJUSTABLE 1-30secs VARIES SPEED LOOP GAIN 0-30% OF ARMATURE VOLTAGE LINEAR SETTING FROM 0-100%, 4 SWITCHED RANGES					SWITCH SELECT NON-INTERACTIVE LINEAR RAMPS DO NOT USE WITH TACHO 150% OVERLOAD
SWITCH SELECTABLE							
CURRENT RANGE SPEED RANGE RELAY FUNCTION POWER UP HOLD TACHO/AVF	FOUR DRIVE POW	FOUR RANGES OF ARMATURE CURRENT FOUR RANGES OF FEEDBACK VOLTAGE DRIVE STALL OR ZERO SPEED RELAY POWER UP IN STALL OR RUN MODE SELECT TACHO OR ARMATURE VOLTAGE FEEDBACK					S1, S2 S3, S4 S5, S6 S7 S8
JUMPER FUNCTIONS							
TORQUE MODE	OVERS	O-10V INPUT FOR 0-100% CURRENT WITH AUTOMATIC OVERSPEED PROTECTION.					JUMPER SELECTED
SUPPLY SELECT	DUAL	DUAL SUPPLY VOLTAGE SELECTOR					
LINK FUNCTIONS 4-20mA OR 0 -20mA LOOP 50% STALL LEVEL		ALLOWS CURRENT LOOP SIGNAL INPUT FOR SPEED ALLOWS LARGE PEAK CURRENTS					5V COMPLIANCE 150% PEAK
		LV30	LV60	110	240	415	
SUPPLY RANGES 45HZ TO 65HZ AUTO RANGING	MAX	36V 27V	72V 54V	130V 100V	264V 200V	440V 360V	OVER FULL TEMP RANGE WITH OUTPUTS LOADED
AC POWER UP RESET	MININA						500m0
RUN LINE	60mS	MINIMUM OFF TIME BEFORE RE-SUPPLY 60mS ON, 20mS OFF. ALWAYS USE A RUN CONTACT TO ENABLE THE DRIVE AFTER THE APPLICATION OF AC					500mS O
SIGNAL OUTPUTS	SPEEL	SPEED, CURRENT, RAMP, DEMAND					ALL BUFFERED
SIGNAL INPUTS	3 SPE	3 SPEED INPUTS -/+ RAMPED, DIRECT, ALL SUMMING					PROTECTED
RELAY OUTPUTS	STALL	STALL OR ZERO SPEED RELAY					VOLT FREE CHANGEOVER
RELAY DRIVERS	STALL	STALL , ZERO SPEED OPEN COLLECTOR PNP					FOR -24V DC 100mA MAX
RAIL OUTPUTS		-24V UNREGULATED 25mA +12V, +10V, -12V REGULATED 10mA					+/- 20% 0.01%/DEG C 5%
FIELD OUTPUT	0.9(0.45	0.9(0.45) TIMES AC SUPPLY. 1600/1600i 1Amp, 3200i 2Amp					FULL(0.9) or HALF WAVE(0.45)
ALTITUDE	3000	3000 METRES MAX FOR FULL RATING					DERATE 1%/100M
HUMIDITY	85% R.H AT 40 C, NON-CONDENSING						
FORM FACTOR TEMPERATURE ARMATURE TIME CONSTANT	TYPICAL 1.5 AT MAX. OUTPUT STORAGE AND OPERATING -10 to +50C MINIMUM 10mS. USE EXTRA ARMATURE CHOKE TO INCREASE					T = INDUCTANCE/RESISTANCE	
MAX I f FUSING (Amps Seconds)	1600 = 365, 1600i = 365, 3200i 8/16/32 = 570, 3200i 48 = 4750					SEMICONDUCTOR FUSES REFER TO SUPPLIER	

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