Find out more: www.sprint-electric.com

Sprint Electric Ltd.

Peregrine House, Ford Lane Ford, Arundel, West Sussex BN18 0DF United Kingdom

Tel: +44 (0)1243 558080 Fax: +44 (0)1243 558099 Email: info@sprint-electric.com



MOTOR CONTROL TECHNOLOGY PRODUCT CATALOGUE THREE PHASE DC DRIVES







World class in design | World beating in function | 25 years of industrial motor control







Sprint Electric, based in England, was formed in 1987 to design and manufacture industrial motor drives. It has specialised in DC drive technology and has been successful in penetrating global markets. This success has been achieved using well trained distributors and direct sales, offering rapid delivery and prompt technical support. Outlets have been established in a wide spread of overseas markets, creating a loyal and varied customer base.

In 2009 Sprint Electric was very proud to become one of an elite group of companies to win a Queen's Award for Enterprise, the most prestigious business award in the UK. The award was made for continuous achievement in International Trade. Winning this award puts Sprint Electric among the most successful of UK businesses.



Contents:

4-5	PL/X Overview
6	PL/X Digital DC Drives Specification
7	Configuration and Monitoring Software
7	Drive.Web Programmable Peer Control
8-12	PL/X Range Digital DC Drives
13	PLXD Thyristor Stack Driver
13	PLA Applications Module
14-17	SL/X Analogue DC Drives
18-21	JL/X Digital Slip Ring Motor Drives
22-31	Product Parts Guide

DC Motor

Control Technology: Increase your productivity, save energy and reduce downtime.

With an extensive range of DC motor control products, you will find an answer to your industrial automation questions.

Your Industry - Our Experience.

We've used our renowned industrial automation experience to design a range of DC motor controllers which provide you with solutions to the most demanding motor control applications.

It's now easier than ever to design new DC motor control systems or improve the performance of an existing application by retrofitting with the latest DC technology.

Single Phase products

We also manufacture single phase DC motor controllers. Please see our single phase catalogue for details. Available at www.sprint-electric.com.

Save with Compact Designs and Ex-Stock Delivery.

You can save cabinet space in new control systems, or easily upgrade an existing DC motor application. Compact design comes as standard.

Reduce your downtime by relying on our ex-stock delivery. With a global network of partners and all products built for stock, you can quickly get your business moving again.

Slip Ring Motor Drives

We also manufacture the JLX range of digital slip ring motor drives, see www.sprint-electric.com

Take control of the most demanding motor control applications.

The PL and PLX DC drives give a fast controlled response over the full speed range.

Key Features:

- Friendly easy-to-use menu structure with descriptive parameter names.

Extremely flexible block diagram including unique "Configuration Checker", detects conflicts in user programmed configurations.

- Failsafe automatic "Revert to AVF" on tach feedback failure.



The 4Q PLX can motor and brake in forward and reverse and regenerate energy into the mains supply when braking.

All models include 40 character alpha-numeric back-lit display, full set of centre winding blocks and a field weakener for extended speed range. A high quality product from a world beating company.

Available in both 2Q and 4Q versions the range comprises 5 very compact chassis sizes with models rated from 12 to 2250 Amps.

 Five feedback transducer options as standard.

- Non-volatile trip alarm memory, even after power-down.
- Real language parameter description eliminates need for look-up tables.
- Built-in "Oscilloscope" output for full parameter monitoring.
- Three fully independent, user programmable drive configurations.
- Full suite of centre winding Apps included.

- A choice of two drive configuration and monitoring packages.
- PL Pilot. Free with PL/X.
- Savvy. Free and can be upgraded to signal flow diagram.
- Ultra compact sizes offering significant panel space savings over other manufacturers.
- Programming menu is designed for rapid travel to desired parameter using ergonomically designed keys.

- Extensive, multi-function programmable I/O, with over 36 digital and analogue input/output combinations.
- Built-in system application blocks with descriptive connection points.
- Unique electronic regenerative stopping facility on selected 2Q models.
- In-depth fault monitoring and comprehensive system alarms.
- Serial communications to allow off-site programming and remote diagnostics.

- In-depth diagnostic facility available from on-board display and "in-built meter".
- On board fully controlled field with five operating modes.
- Easy to use product manual with display graphics and block diagrams.
- Full suite of built-in encoder functions as standard.
- Large 40 character backlit alphanumeric LCD display.
- All PL/X models are compatible with drive.web, to provide robust programmable peer control for drives and systems.

SPECIFICATION



Ratings

- POWER CONFIGURATION - PLX Four Quadrant
- Regenerative - PL Two Quadrant Non-
- Regenerative (some PL models have electronic regenerative stopping facility)
- Fully controlled variable field supply

ARMATURE VOLTAGE - V armature = Vac x 1.2

ARMATURE CURRENT RATINGS (ADC)

- 12, 24, 36, 51, 72, 99, 123, 155, 205, 270, 330, 430, 530, 630, 650, 750, 850, 950, 1050*, 1250, 1450, 1650, 1850, 2050, 2250*
- Overload 150% for 25 seconds
- *No overload

FIELD CURRENT

- 8A (12-123A ratings)
- 16A (155-330A ratings)
- 32A (430-630A ratings)
- 64A (1250-2250A ratings)

FIELD VOLTAGE

- V field = 0 to 0.9 x Auxiliary AC Supply

AC SUPPLY VOLTAGE (VAC) Main 3 phase 50-60Hz:

- 12 to 480Vac +/- 10% for armature power
- 600/690Vac options for 650A-2250A

Auxiliary 3 phase 50-60Hz:

- 100 to 480Vac +/- 10%
- for field power - 600/690Vac options
- for 650A-2250A

06

Control 1 phase 50-60Hz: - 110 to 240Vac +/- 10% for control power



Protection

- Interline device networks
- High energy MOV's
- Instantaneous over-current
 Field failure and over-current
- Held failure and over-cur - Motor over-temperature
- Motor over-temp
 Thyristor stack
- over-temperature
- Mains supply phase loss
- Mains synchronisation loss
- Armature over-volts
- Speed feedback failure
- Stall protection
- Standstill logic
- Thyristor 'trigger' failure
- Digital output short circuit

Inputs/Outputs

ANALOGUE INPUTS - 8 total (resolution

- 2.5mV+sign)
- All configurable
- All have programmable thresholds and 4 voltage ranges
- ranges - +/- 5/10/20/30V
- All inputs are over voltage protected and can also be
- utilised as digital inputs
- ANALOGUE OUTPUTS
- 4 Total (resolution
- 2.5mV+sign)
- 1 armature current output
- 3 configurable
- All outputs are short circuit protected

DIGITAL INPUTS

- 17 total - All configurable
- DIGITAL OUTPUTS - 7 Total (24V logic
- 350mA total)
- Short circuit protected
- Over temp andover voltage protected
- over voltage prot
 All configurable

- Fixed voltage - Field weakening

- Delayed quenching

- Fixed current

(amps)

Field

- Standby field value
- Field economy

functions

macros

memory

- Delay timer

- Latch

- Current Profiling

- Spindle Orientation

- Jog/Crawl functions

- Dual motor swap

- Linear or S ramp

- Slack take up

- Batch counter

- Draw control

configurations

at power off

Monitoring

- Full suite of centre winding

- 2x PIDs (undedicated)

- 2x Filters (undedicated)

- 2x Summers (undedicated)

- Auto self-tune current loop

- 3 user programmable drive

Alarm Status

- First fault latched and

automatically displayed.

- Fault automatically saved

- All analogue input voltages

- All analogue output voltages

- All digital input states

- All digital output states

- Tachogenerator voltage

- Motor armature current

- Motor armature volts

configurations

- Output power

- AC supply volts

Motor field current (amps)

- Motorised pot simulator with



Standard software Environment

 Ambient operating temperature

- 0-40°C (2050A 2250A 35°C)
- 25 to +55°C storage

Steady state accuracy

- 0.01% Encoder feedback
- with digital reference.
- 0.1% Analogue tachogenerator feedback
- 2% Armature voltage
- feedback
- 0.01% Encoder + tach, encoder + AVF or encoder only feedback
- only feedback - Maximum encoder frequency 100KHz

Standards

CE marked to EN50178 - (low voltage directive)

EN50082-2:1995 - Immunity industrial environment

EN50082-1:1997

- Immunity residential commercial and light industry

EN50081-2:1993

- Emissions industrial environment (EN55011 Class A)
- EN50081-1:1992
- Emissions industrial environment (EN55022 Class B)
- UL and cUL listed 12-630Amps - UL and cUL pending 650-2250Amps

PL/X configuration and monitoring tools

Minimise your setup and commissioning time. A choice of 2 drive configuration and monitoring packages.

PRODUCT NAME



DESCRIPTION

The PC running the PL PILOT software is connected to the drive via the PC's standard serial port. The package is designed for ease of use and provides a clear, defined and understandable method for accessing all levels of the drives extensive built in functionality.

Unique 'Configuration Checker' automatically scans for user programmed connection faults and highlights the conflicts. Tile and zoom facility allows the user to view and arrange any number of screens simultaneously.

Diagnostic monitoring in engineering units (volts, amps, Kw, RPM, Hz) and percentages for all terminals and block outputs.

Extensive colour dynamics to assist in the detection of important conditions.

drive.web

All PL/X models are compatible with

drive.web. The drive.web distributed

control technology uses Ethernet and

powerful graphical tools to provide

robust, Programmable Peer Control

The drive.web technology is infinitely

scalable and cost effective for systems

of any size or complexity. For typical

motor control systems, drive.web

beats using any PLC on cost,

performance and ease of use.

(PPC) for drives and systems.

PRODUCT NAME



DESCRIPTION

Savvy is a sophisticated software tool that can be used to configure the PL/X as an alternative to PL PILOT.

Savvy can be upgraded for a small cost to include a signal flow diagram (SFD) graphical package. This allows the user configured internal block diagram of the PL/X system to be represented as a block diagram on screen and changed by drag and drop connections from PIN to PIN.

When used in conjunction with the drive.web distributed control products the Savvy software can produce an entire configuration diagram of a multiple drive system.





DESCRIPTION

The PL/X DC motor controller uses closed loop control of armature current and feedback voltage to give precise control of motor torque and speed. The unit also controls the motor excitation field. The closed loop parameters are programmable by the user and a wealth of inputs and outputs are provided to allow very complex motion control processes to be achieved.

PRODUCT NAME





RATINGS & DIMENSIONS

PL 2 QUADRANT PLX 4 QUADRANT	KW @ 460v	HP @ 460v	ARMATURE CURRENT DC AMPS	FIELD AMPS
PL* and PLX 5	5	6.6	12	8
PL* and PLX 10	10	13.3	24	8
PL* and PLX 15	15	20	36	8
PL* and PLX 20	20	26.6	51	8
PL* and PLX 30	30	40	72	8
PL* and PLX 40	40	53.3	99	8
PL* and PLX 50	50	66.6	123	8



 (\downarrow)

PRODUCT NAME

PL/X65-145



RATINGS & DIMENSIONS

PL 2 QUADRANT PLX 4 QUADRANT	KW @ 460v	HP @ 460v	ARMATURE CURRENT DC AMPS	FIELD AMPS	H
					v
PL and PLX 65	65	90	155	16	_
PL and PLX 85	85	115	205	16	C
PL and PLX 115	115	155	270	16	SF
PL* and PLX 145	145	190	330	16	W
* PL model has regen	stopping facility				1



FRAME SIZE

I 410 mm W 216 mm D 218 mm

HIPPING VEIGHT

15kg



3

6

PRODUCT NAME

PL/X185-265



RATINGS & DIMENSIONS

PL 2 QUADRANT PLX 4 QUADRANT	KW @ 460v	HP @ 460v	ARMATURE CURRENT DC AMPS	FIELD AMPS	
PL and PLX 185	185	250	430	32	
PL* and PLX 225	225	300	530	32	
PL only 265	265	350	630	32	
* PL model has regen stopping facility 50 Amp field option					

FRA	ME SIZE	
н	505 mm	
w	216 mm	
D	314 mm	
	PPING GHT	
24	kg	

DESCRIPTION

These models have all the functionality of the smaller units, but with added flexibility on the supply voltage and input port.

As well as standard voltages up to 480V AC, they have the option of being supplied as MV units that are able to accept voltages of up to 600 volts and HV units that are able to

accept voltages up to 690 volts for motors with armatures of up to 750 volts DC. All models are also available with the high current 3 phase supply terminals in standard top entry, or bottom entry as

an option.

PRODUCT NAME





RATINGS & DIMENSIONS PL 2 QUADRANT ARMATURE CURRENT FIELD PLX 4 QUADRANT KW @ 460v HP @ 460v DC AMPS AMPS PL and PLX 275 275 370 650 32 PL and PLX 315 315 425 750 32 PL and PLX 360 360 485 850 32

950

1050

PL* and PLX 400 400 540 PL* and PLX 440** 440 590 * PL model has regen stopping facility ** PLX 440 no overload

50 Amp field option

kit fixing



X

FRAME SIZE

H	700 mm
w	253 mm
D	350 mm

SHIPPING WEIGHT

45kg

32

32

Venting kit for units PL/X275-440

The venting kit comprises two steel ducts which are designed to telescope together. There is also a protective cowl for mounting on the enclosure roof. The duct length from the top of the drive is adjustable between 270mm to 538mm.



DESCRIPTION

These models have all the functionality of the smaller units, but with added flexibility on the supply voltage and input port location.

As well as standard voltages up to 480V AC, they have the option of being supplied as MV units that are able to accept voltages of up to 600 volts and as

HV units that are able to accept voltages up to 690 volts for motors with armatures of up to 750 volts DC.

All models are also available with the high current 3 phase supply terminals in standard top entry, or bottom entry as an option.

PRODUCT NAME

PL/X520-980



Venting kit for units PL/X520-980

The venting kit comprises two steel ducts which are designed to telescope together. There is also a protective cowl for mounting on the enclosure roof. The duct length from the top of the drive is adjustable between 270mm to 538mm.



RATINGS & DIMENSIONS

PL 2 QUADRANT PLX 4 QUADRANT	KW @ 460v	HP @ 460v	ARMATURE CURRENT DC AMPS	FIELD AMPS
PL and PLX 520	520	700	1250	64
PL and PLX 600	600	810	1450	64
PL* and PLX 700	700	940	1650	64
PL* and PLX 800	800	1080	1850	64
PL* and PLX 900	900	1200	2050	64
PL* and PLX 980**	980	1320	2250	64

** PLX 980 no overload

l 700 mm 755 mm top entry)
V 506 mm
3 50 mm



FRAME SIZE

* PL model has regen stopping facility

PRODUCT NAME

PI XD

DESCRIPTION

Thyristor Stack Controller

The PLXD is used for controlling external 3 phase thyristor stacks for DC motors, and possesses all the functionality of the PL/X range. It is in the same package as the PL/X 5 - 50 models.

The PLXD provides gate drive pulses for driving user supplied pulse transformers with primary pulse current up to 1.5 Amp.

There are terminals to accept an externally generated isolated armature current signal, field signal, thermal heatsink sensor switch, and high voltage armature voltage feedback.

The unit also provides a +24v supply for the gate drive pulse transformers that is short circuit protected.

The following stack configurations can be driven by the PLXD:

1) 6 pulse 2 Quadrant bridge (6 thyristors), or 2 bridges in parallel (12 thyristors).

2) 6 pulse 4 Quadrant regen anti-parallel bridge (12 thyristors).

Extra stacks can be used in parallel within the gate drive capability.

All customer control terminals are the plug-in screw terminal variety.

The PLXD can be used with up to 690v AC on its 3 phase auxiliary supply inputs (EL1/2/3). The external stacks can be of higher voltages if required.

The armature voltage inputs can monitor up to +/-1000 Volts DC.

PLA APPLICATIONS MODUEF

Designed primarily for systems integrators and panel builders, the PLA allows you to enhance and simplify any analogue or digital drive control system. It can reduce or eliminate the need for costly PLC or PC based systems. You can use the PLA to work with a range of industrial applications. Easy to use configurable software blocks offer you a powerful and flexible method of processing analogue and digital signals.

There is an integral motor field bridge with independent single phase AC supply inputs (EF2/3) for controlling fields up to 32 Amps. The internal field bridge supply input voltage rating is 480v AC.

Provision is made for providing an external field feedback signal and controlling an external field with user supplied primary gate pulse transformer drivers.

There is a pulse transformer unit (Product code LA102800) available at extra cost for users who prefer not to supply their own components. It contains all the external interface components required to combine the PLXD with the thyristor stack and its associated Accts (AC current transformers). It includes 12 pulse transformer networks for 2 or 4 quadrant bridges, an armature burden rectifier network, and 2 pulse transformer networks for an external field bridge. The unit is designed to be mounted on a DIN rail and all the interface connections are via screw terminals.





PRODUCT NAME

KEY FEATURES

Available in 2 and 4 Quadrant versions

SL 2 Quadrant

SLX 4 Quadrant

Available from 5kw to 145kw

Built in field weakener for extended speed range

Extra 50% peak torque for rapid acceleration or shock loads

Zero reference interlock facility ideal for extruder applications

240v and 480v

50/60Hz AC operation

Numerous alarms for enhanced drive and motor protection

High accuracy armature voltage feedback mode eliminates the need for additional tacho in most applications

Automatic economy field mode protects motors in cold climates

Torque control input for basic winding or tension control, with overspeed limiting

Many additional input and output signals, ideal for system applications

SI/X

5kw to 50kw

DESCRIPTION

For users who prefer or require analogue control loops.

The SL 2 Quadrant and SLX 4 Quadrant models are compact, reliable and efficient DC motor controllers.



DIMENSIONS

) mm 4 mm 3 mm

NG

MODEL COMPARISON

MODEL	AC SUPPLY RANGE	TYPICAL ARMATURE VOLTAGE	MAX CONTINUOUS ARMATURE CURRENT	NOMINAL POWER	н	250
SL* and SLX 5			12a	5кw	w	204
SL* and SLX 10			24A	10кw	D	143
SL* and SLX 15			36A	15кw		
SL* and SLX 20	200-240v 380-480v	460v	48 A	20кw		
SL* and SLX 30			72A	30кw	SHI	
SL* and SLX 40			96A	40ĸw		GΠ
SL* and SLX 50			120A	50кw	8k	g

* SL model has regen stopping facility

See parts list at back for low voltage supply options and fuses.

PRODUCT NAME

SI/X

The 4Q models improve your energy efficiency by regenerating energy into the mains supply whilst under braking. The energy invested accelerating the load mass is recovered when braking. No dissipation of energy in wasteful braking resistors.

With fully isolated control electronics and a wealth of I/O, the SL/X is easy for you to integrate with other drives and equipment.



MODEL COMPARISON

MODEL	AC SUPPLY RANGE	TYPICAL ARMATURE	MAX CONTINUOUS	NOMINAL	ł
					,
SL and SLX 65			155a	65кw	
SL and SLX 85	200-240v	460v	205a	85кw	1
SL and SLX 115	380-480v	4000	270A	115кw	
SL* and SLX 145			330A	145кw	Sł
* SL model has reg	en stopping fac	ility			W
-					

Refer to features chart for further details or download product manual for full specification.

65kw to 145kw

To allow you greater control of high motor speed applications, the SL/X has a built-in field weakener for extended speed range.

KEY FEATURES

Switched maximum current ranges for easy matching to motor current rating

PLC compatible input and output signals

Field current input for constant horsepower applications

Delayed field quench for secure emergency stopping

Features Sprint Electric micro analog processor

Compact size, saves panel space and makes for easy retrofitting

Ultra stable potentiometer reference for optimum long term speed and torque stability

Output signals for easy display of motor speed and load

On board relay indicates zero speed and/or motor overload

Isolated control electronics for easy connection to other drives/equipment

Switch selectable feedback calibration no component changes

Adjustable field output for easy motor matching



DIMENSIONS

н	410 mm
N	204 mm
D	187 mm

SHIPPING NEIGHT

15kg

PRODUCT NAME



14kw to 44kw

DESCRIPTION

KEY FEATURES

2 Quadrant three phase

Extremely compact size,

saves panel space and makes for easy retrofitting

Extra 50% peak torque

for rapid acceleration or

Isolated control electronics

Configurable field bridge

Wide AC supply range, 380 - 480v or 200-240v,

Torque control input

Switch selectable

feedback calibration -

no component changes

Switch selectable Tach

Numerous alarms for

protection

16

enhanced drive and motor

or Armature voltage feedback

control, with overspeed

for basic winding or tension

for easy motor field voltage

for easy connection to other

controller

14kw

24kw

34kw

44kw

Four models:

shock loads

matching

limiting

user selectable

drives/equipment

Single direction 2 quadrant analogue DC Motor controller.

The SLE drive has been specifically designed at a cost and size to benefit OEMS, and yet without any compromise in specification, reliability or performance.

Its compact footprint (250mm x 204mm) enables additional savings and ensures easy integration within new designs or trouble free installation when retrofitting



MODEL COMPARISON

MODEL	AC SUPPLY RANGE	TYPICAL ARMATURE VOLTAGE	MAX CONTINUOUS ARMATURE CURRENT	NOMINAL POWER
SLE 14			34A	14кw
SLE 24	200-240v	460v	58A	24кw
SLE 34	380-480v		82A	34кw
SLE 44			106A	44ĸw

See parts list at back for low voltage supply options and fuses.

		///
		///

\$
\$

24кw	D 115 mm
34кw	SHIPPING
	SHIPPING

DIMENSIONS

H 250 mm W 204 mm

WEIGHT 7kg

SLE

SPECIFICATION Fully isolated control electronics

Control action:	Dual loop Proportional and Ir
Speed regulation:	0.1% Tachogenerator, 2% Armature voltage feedba
Armature:	Four models: 34, 58, 82 and 1
Overload protection:	Extra 50% peak torque for 30 trip operation
Field output:	2 phase or 3 phase bridge ¹ /2 or full wave
Customer presets:	Max speed: 12v - 500v full sca Min speed 0 to 30% of max s Up ramp (Acceleration) 1-30 s Down Ramp (Deceleration) 1- Stability • IR Comp • jog speec Max armature current 0-100%
Switches:	Maximum current - 2 ranges Feedback voltage - 4 ranges Relay Function - zero speed a and/or overload Ramp connect • Tach/AVF sele
Inputs:	Speed · Torque Auxiliary speed inputs +ve an 4-20mA and 0-20mA Drive Run · TachoGenerator Push Button stop/start
Outputs:	Speed · Current · Setpoint Rar Total Demand · AVF signal Zero speed, and stall & overlo +/-12V, +/- 24V rails
Relay:	Volt free change over Contacts for zero speed and/o
Other features:	Overspeed limit Over torque limit Inverse time overload 50% stall threshold option Precision reference Precision tach rectifier option Zero reference interlock

Refer to features chart for further details or download product manual for full specification.

14kw to 44kw

Integral

ack

106 Amps continuous

30 secs prior to stall

ale feedback speed secs. 1-30 secs.

and/or stall,

lection

nd -ve

mp

load relay driver

/or stall, and/or overload

KEY FEATURES

Zero reference interlock facility ideal for extruder applications

Numerous inputs and outputs for complex system applications

S shaped ramp facility

User adjustable:

- Acceleration
- Deceleration
- Max motor speed
- Min motor speed
- Max motor current
- IR compensation - Stability
- Jog speed

Relay outputs for stall, zero speed and motor overload

Switched maximum current ranges for easy matching to motor current rating

Ultra stable potentiometer reference for optimum long term speed and torque . stability

4-20mA and 0-20mA loop input option as standard

Output signals for easy display of motor speed and load

Features Sprint Electric micro analog processor

DIGITAL CONTROLLER





PRODUCT NAME

JL/X SLIP RING MOTOR CONTROLLER

DESCRIPTION

The JL/X range of slip ring motor drives is a derivation of the PL/X The JL/X range covers output currents from 100 to 1680 Amps and Digital DC drive product range. It shares the same software and is available in 3 frame sizes with standard supply voltage inputs up hardware platforms and delivers the same precise digital control to 480VAC. (Frame 2, 4 and 5). Frame 4 and 5 also have the option functionality enjoyed by users of the established range of DC of being supplied as MV or HV units that are able to accept AC Drives. The main difference between the PL/X and JL/X range is supply voltages up to 600 or 690 VAC for higher voltage that the thyristor stack configuration has been designed to provide applications. All models have the high current 3 phase supply a firing angle controlled 3 phase output (U, V, W) suitable for terminals in standard top entry, with the motor connections at the controlling slip ring motors in either 2 or 4 Quadrant modes. All bottom of the unit. The overload capability of this range is 150% the fieldbus options and configuration software packages used for 25 seconds. with the PL/X are also available for the JL/X range.





PRODUCT NAME

JL/XHD HIGH DUTY SLIP RING MOTOR CONTROLLER

DESCRIPTION

The JL/XHD range of slip ring motor drives is a derivation of the PL/X Digital DC drive product range. It shares the same software and hardware platforms and delivers the same precise digital control functionality enjoyed by users of the established range of DC Drives. The main difference between the PL/X and JL/X range is that the thyristor stack configuration has been designed to provide a firing angle controlled 3 phase output (U, V, W) suitable for controlling slip ring motors in either 2 or 4 Quadrant modes. All the fieldbus options and configuration software packages used with the PL/X are also available for the JL/X range.





The JL/XHD range covers output currents from 100 to 1010 Amps and is available in 3 frame sizes with standard supply voltage inputs up to 480VAC. (Frame 2, 4 and 5). Frame 4 and 5 also have the option of being supplied as MV or HV units that are able to accept AC supply voltages up to 600 or 690 VAC for higher voltage applications. All models have the high current 3 phase supply terminals in standard top entry, with the motor connections at the bottom of the unit. The overload capability of this high duty range is 250% for 25 seconds.

FRAME DIMENSIONS









JL/X 860 - 1680



RATING TABLE FOR JL/X STANDARD VERSIONS

These models have a 150% overload capability for 25 seconds

Nominal maximum continuous shaft ratings

Model JL 2 quadrant JLX 4 quadrant Suffix HV for 690 VAC		kW at			HP 600V	HP 690V	690V Output	Line reactor	Cooling ai		Dimensions mm	
		415 Volt AC	415 Volt AC	480 Volt AC	AC MV model	AC HV		type	cfm	watts	WxHxD	
Frame 2	Model											
JL and JLX	130	75	100	115	-	-	130	LR270	365	380	216 x 378 x 218	
JL and JLX	170	100	130	150	-	-	170	LR270	365	500	216 x 378 x 218	
JL and JLX	220	130	170	200	-	-	220	LR270	365	650	216 x 378 x 218	
JL and JLX	270	160	210	240	-	-	270	LR330	365	875	216 x 378 x 218	
Frame 4												
JL and JLX	370	215	290	335	415	480	370	LR430	400	1200	253 x 700 x 350	
JL and JLX	450	260	350	405	500	580	450	LR530	400	1450	253 x 700 x 350	
JL and JLX	530	310	415	480	600	690	530	LR650	400	1700	253 x 700 x 350	
JL and JLX	615	360	480	555	690	800	615	LR750	400	2000	253 x 700 x 350	
JL and JLX	700	405	550	630	785	915	700	LR850	400	2300	253 x 700 x 350	
JL and JLX	780	450	610	705	880	1015	780	LR950	400	2500	253 x 700 x 350	
Frame 5												
JL and JLX	860	500	670	775	965	1115	860	LR1050	800	2700	506 x 700 x 350	
JL and JLX	1025	595	800	925	1155	1330	1025	LR1250	800	3200	506 x 700 x 350	
JL and JLX	1190	690	930	1075	1340	1550	1190	LR1450	800	3700	506 x 700 x 350	
JL and JLX	1350	785	1055	1220	1505	1755	1350	LR1650	800	4200	506 x 700 x 350	
JL and JLX	1520	880	1190	1375	1715	1980	1520	LR1850	800	4700	506 x 700 x 350	
JL and JLX	1680	975	1310	1515	1890	2180	1680	LR2050	800	5200	506 x 700 x 350	

RATING TABLE FOR JL/XHD HIGH DUTY VERSIONS

These models have a 250% overload capability for 25 seconds

Nominal maximum continuous shaft ratings

Model JLHD 2 quadrant JLXHD 4 quadrant Suffix HV for 690 VAC		kW at 415	HP at 415	HP at 480	HP 600V AC	HP 690V AC	100% Output Current	Line reactor type	Cooling a and dissip		Dimensions mm
		Volt AC	Volt AC	Volt AC	MV model	HV model		type	cfm	watts	WxHxD
Frame 2	Model										
JLHD & JLXHD	75	45	60	70	-	-	75	LR270	365	380	216 x 378 x 218
JLHD & JLXHD	100	60	80	90	-	-	100	LR270	365	500	216 x 378 x 218
JLHD & JLXHD	130	75	100	115	-	-	130	LR270	365	650	216 x 378 x 218
JLHD & JLXHD	160	95	125	145	-	-	160	LR330	365	875	216 x 378 x 218
Frame 4											
JLHD & JLXHD	220	130	170	200	250	280	220	LR430	400	1200	253 x 700 x 350
JLHD & JLXHD	270	160	210	240	300	350	270	LR530	400	1450	253 x 700 x 350
JLHD & JLXHD	320	190	250	290	360	415	320	LR650	400	1700	253 x 700 x 350
JLHD & JLXHD	370	215	290	335	420	480	370	LR750	400	2000	253 x 700 x 350
JLHD & JLXHD	420	245	330	380	475	550	420	LR850	400	2300	253 x 700 x 350
JLHD & JLXHD	470	270	370	430	535	615	470	LR950	400	2500	253 x 700 x 350
Frame 5											
JLHD & JLXHD	520	300	405	470	585	670	520	LR1050	800	2700	506 x 700 x 350
JLHD & JLXHD	615	360	480	555	690	800	615	LR1250	800	3200	506 x 700 x 350
JLHD & JLXHD	715	415	560	650	810	930	715	LR1450	800	3700	506 x 700 x 350
JLHD & JLXHD	815	475	640	740	925	1065	815	LR1650	800	4200	506 x 700 x 350
JLHD & JLXHD	910	530	710	820	1025	1180	910	LR1850	800	4700	506 x 700 x 350
JLHD & JLXHD	1010	585	790	915	1140	1310	1010	LR2050	800	5200	506 x 700 x 350

PL5

PL10

PL15

PI 20

PL30

Controller

PL RANGE, DIGITAL THREE PHASE 2Q DRIVE WITH INTEGRAL FIELD WEAKENER

 $5 \mathrm{KW}\,12 \mathrm{A}$ this model has regenerative stopping capability as standard

PL5

PRODUCT NAME

PL50

PART

PL50 LR120 CH00620A CP102071 FE101969 CH008125 CP102054 POTKIT PL65 LR270 CH00620A CP102071 FE101969 CH008160 CP102054 POTKIT PL85 LR270 CH00620A CP102071 FE101969 CH009250 CP102055 POTKIT PL115 LR270 CH00620A CP102071 FE101969 CH009250 CP102055 POTKIT PL145 LR330 CH00620A CP102071 FE101969 CH010550 CP102233 POTKIT PL185 LR430 CH00850A CP102054 CH010550

65KW 155A

50KW 123A THIS MODEL HAS REGENERATIVE STOPPING CAPABILITY AS STANDARD Controller Line reactor Aux Semiconductor Fuse, 3 required 6 x 32 Aux Fuseholder, 3 required 6 x 32 DIN Rail Clip for Aux Fuseholder, 3 required Main Semiconductor Fuse, 3 required Size 000 Main Fuseholder, 3 required Size 000 Pot kit including graduated dial & knob Controller Aux Semiconductor Fuse, 3 required 6 x 32 Aux Fuseholder, 3 required 6 x 32 Main Semiconductor Fuse, 3 required Size 000 Main Fuseholder, 3 required Size 000 Pot kit including graduated dial & knob 85KW 205A Controller Line reactor Aux Semiconductor Fuse, 3 required 6 x 32 Aux Fuseholder, 3 required 6 x 32 DIN Rail Clip for Aux Fuseholder, 3 required Main Semiconductor Fuse, 3 required Size 1 Main 3 pole Fuseholder Size 1 Pot kit including graduated dial & knob Controller Line reactor Aux Semiconductor Fuse, 3 required 6 x 32 Aux Fuseholder, 3 required 6 x 32 DIN Rail Clip for Aux Fuseholder, 3 required Main Semiconductor Fuse, 3 required Size 1 Main 3 pole Fuseholder Size 1 Pot kit including graduated dial & knob Controller Line reactor Aux Semiconductor Fuse, 3 required 6 x 32 Aux Fuseholder, 3 required 6 x 32 DIN Rail Clip for Aux Fuseholder, 3 required Main Semiconductor Fuse, 3 required Size 3 Main 3 pole Fuseholder Size 3 Pot kit including graduated dial & knob 185KW 430A Controller 50 Amp option on field output Line reactor Aux Semiconductor Fuse Size 000, 3 required Aux Fuseholder Size 000, 3 required Main Semiconductor Fuse, 3 required Size 3

2 2 2

Line reactor DIN Rail Clip for Aux Fuseholder, 3 required 115KW 270A 145KW 330A THIS MODEL HAS REGENERATIVE STOPPING CAPABILITY AS STANDARD

CP102233 Main 3 pole Fuseholder Size 3 Pot kit including graduated dial & knob POTKIT

CH008100			
CP102054			
POTKIT			

-	Line reactor	LR48	
	Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A	
	Aux Fuseholder, 3 required 6 x 32	CP102071	
-	DIN Rail Clip for holder, 6 required	FE101969	
	Main Semiconductor Fuse, 3 required 6 x 32	CH00612A	
	Main Fuseholder, 3 required 6 x 32	CP102071	
	Pot kit including graduated dial & knob	POTKIT	PL65
	$10 { m KW}~24 { m A}$ this model has regenerative stopping ca		
	Controller	PL10	
	Line reactor	LR48	
	Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A	
	Aux Fuseholder, 3 required 6 x 32	CP102071 FE101969	
-	DIN Rail Clip for Aux Fuseholder, 3 required Main Semiconductor Fuse, 3 required 14 x 51	CH00740A	
	Main Fuseholder, 3 required 14 x 51	CP102053	
	Pot kit including graduated dial & knob	POTKIT	PL85
			FLOJ
	$15 { m KW}~36 { m A}$ this model has regenerative stopping ca	PABILITY AS STANDARD	
	Controller	PL15	
	Line reactor	LR48	
0	Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A	
	Aux Fuseholder, 3 required 6 x 32	CP102071	
4	DIN Rail Clip for Aux Fuseholder, 3 required	FE101969	
1	Main Semiconductor Fuse, 3 required 14 x 51	CH00740A	
	Main Fuseholder, 3 required 14 x 51	CP102053	
	Pot kit including graduated dial & knob	POTKIT	PL115
	$20\mathrm{KW}51\mathrm{A}$ this model has regenerative stopping ca	PABILITY AS STANDARD	
	Controller	PL20	
	Line reactor	LR48	
	Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A	
	Aux Fuseholder, 3 required 6 x 32	CP102071	
4	DIN Rail Clip for Aux Fuseholder, 3 required	FE101969	
1	Main Semiconductor Fuse, 3 required Size 000	CH00850A	
	Main Fuseholder, 3 required Size 000	CP102054	
	Pot kit including graduated dial & knob	ΡΟΤΚΙΤ	PL145
	30KW 72A THIS MODEL HAS REGENERATIVE STOPPING CA		
	Controller	PL30	
	Line reactor	LR120	
	Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A	
	Aux Fuseholder, 3 required 6 x 32	CP102071	
4	DIN Rail Clip for Aux Fuseholder, 3 required	FE101969	
	Main Semiconductor Fuse, 3 required Size 000	CH00880A	
	Main Fuseholder, 3 required Size 000	CP102054	
	Pot kit including graduated dial & knob	POTKIT	PL185
	40KW 99A THIS MODEL HAS REGENERATIVE STOPPING CA	PARILITY AS STANDARD	
	Controller	PL40	
2	Line reactor	LR120	
	Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A	
	Aux Fuseholder, 3 required 6 x 32	CP102071	
1	DIN Rail Clip for Aux Fuseholder, 3 required	FE101969	
	Main Semiconductor Fuse, 3 required Size 000	CH008100	



Please refer to website for further information or product technical manual for full specification.

Main Fuseholder, 3 required Size 000 Pot kit including graduated dial & knob

22



Please refer to website for further information or product technical manual for full specification

PART NO.

PRODUCT NAME	PART		PART NO.
PL225	225KW 530A THIS MODEL Controller 50 Amp option on field output	HAS REGENERATIVE STOPPING CAPABILITY AS	STANDARD Pl225
	Line reactor		LR530
	Aux Semiconductor Fuse Size 000, 3 i	required	CH00850A
	Aux Fuseholder Size 000, 3 required		CP102054
	Main Semiconductor Fuse, 3 required	l Size 3	CH010550
	Main 3 pole Fuseholder Size 3		CP102233
	Pot kit including graduated dial & kr	lop	POTKIT
PL265	265KW 630A		
1 2203			
	Controller 50 Amp option on field output		PL265
	Line reactor		LR630
	Aux Semiconductor Fuse Size 000, 3 i	required	CH00850A
	Aux Fuseholder Size 000, 3 required	equired	CP102054
	Main Semiconductor Fuse, 3 required	Size 3	CH010700
	Main 3 pole Fuseholder Size 3		CP102233
	Pot kit including graduated dial & kr	oob	POTKIT
PL275 📥	275KW 650A		
	Options	Controller	PL275
	TE - top entry (standard)	Line Reactor	LR650
	BE - bottom entry (no cost option)	Main Semiconductor Fuse, 3 required	CH103301
	50 Amp field (extra cost option)	Aux Semiconductor Fuse, 3 required	CH103361
	MV - 600VAC (extra cost option)	Aux Fuseholder, 3 required	CP103371
	HV - 690VAC (extra cost option)	Pot kit inc. graduated dial and knob	POTKIT
PL315	315KW 750A		
			DI 245
	Options	Controller	PL315
	TE - top entry (standard)	Line Reactor	LR750
The second se	BE - bottom entry (no cost option)	Main Semiconductor Fuse, 3 required Aux Semiconductor Fuse, 3 required	CH103302
	50 Amp field (extra cost option) MV - 600VAC (extra cost option)	Aux Semiconductor Fuse, 3 required Aux Fuseholder, 3 required	CH103361 CP103371
	HV - 690VAC (extra cost option)	Pot kit inc. graduated dial and knob	POTKIT
PL360	360KW 850A		
PL300			
	Options	Controller	PL360
-	TE - top entry (standard)	Line Reactor	LR850
	BE - bottom entry (no cost option)	Main Semiconductor Fuse, 3 required	CH103303
	50 Amp field (extra cost option)	Aux Semiconductor Fuse, 3 required	CH103361
	MV - 600VAC (extra cost option)	Aux Fuseholder, 3 required	CP103371
	HV - 690VAC (extra cost option)	Pot kit inc. graduated dial and knob	POTKIT
PL400	400KW 950A THIS MODEL	HAS REGENERATIVE STOPPING CAPABILITY AS	STANDARD
	Options	Controller	PL400
	TE - top entry (standard)	Line Reactor	LR950
	BE - bottom entry (no cost option)	Main Semiconductor Fuse, 3 required	CH103304
	50 Amp field (extra cost option)	Aux Semiconductor Fuse, 3 required	CH103361
	MV - 600VAC (extra cost option)	Aux Fuseholder, 3 required	CP103371
	HV - 690VAC (extra cost option)	Pot kit inc. graduated dial and knob	POTKIT
PL440		EL HAS REGENERATIVE STOPPING CAPABILITY /	
	Options	Controller	PL440
	TE - top entry (standard)	Line Reactor	LR1050
	BE - bottom entry (no cost option)	Main Semiconductor Fuse, 3 required	CH103305
	50 Amp field (extra cost option)	Aux Semiconductor Fuse, 3 required	CH103361
		Aux Fuseholder, 3 required	CP103371
	MV - 600VAC (extra cost option) HV - 690VAC (extra cost option)	Pot kit inc. graduated dial and knob	CI 105571

PRODUCT NAME

PL520

PART

520KW 1250A

Options TE - top entry (standard) BE - bottom entry (no cost optio MV - 600VAC (extra cost option) HV - 690VAC (extra cost option) Refer to supplier for information

PL600

PL700

PL800

600KW 1450A Options TE - top entry (standard) BE - bottom entry (no cost optic

MV - 600VAC (extra cost option) HV - 690VAC (extra cost option) Refer to supplier for informatio

Options

TE - top entry (standard) BE - bottom entry (no cost opti MV - 600VAC (extra cost option HV - 690VAC (extra cost option) Refer to supplier for information

800 KW 1850A this model has regenerative stopping capability as standard

Options TE - top entry (standard) BE - bottom entry (no cost optio MV - 600VAC (extra cost option) HV - 690VAC (extra cost option) Refer to supplier for information

PL900

PL980

Options TE - top entry (standard) BE - bottom entry (no cost opti

MV - 600VAC (extra cost option) HV - 690VAC (extra cost option) Refer to supplier for informatio

Options TE - top entry (standard)

BE - bottom entry (no cost opti MV - 600VAC (extra cost option HV - 690VAC (extra cost option) Refer to supplier for information

Please refer to website for further information or product technical manual for full specification.

	Controller	PL520	
	Line Reactor	LR1250	
on)	Main Semiconductor Fuse, 3 required	CH103306	
ı)	Aux Semiconductor Fuse, 3 required	CH103363	
)	Aux Fuseholder, 3 required	CP103373	
on	Pot kit inc. graduated dial and knob	POTKIT	
	1		

	Controller	PL600
	Line Reactor	LR1450
ion)	Main Semiconductor Fuse, 3 required	CH103307
ר)	Aux Semiconductor Fuse, 3 required	CH103363
)	Aux Fuseholder, 3 required	CP103373
on	Pot kit inc. graduated dial and knob	POTKIT

700KW 1650A THIS MODEL HAS REGENERATIVE STOPPING CAPABILITY AS STANDARD

	Controller	PL700	
	Line Reactor	LR1650	
ion)	Main Semiconductor Fuse, 3 required	CH103308	
n)	Aux Semiconductor Fuse, 3 required	CH103363	
1)	Aux Fuseholder, 3 required	CP103373	
on	Pot kit inc. graduated dial and knob	POTKIT	

	Controller	PL800
	Line Reactor	LR1850
ion)	Main Semiconductor Fuse, 3 required	CH103309
า)	Aux Semiconductor Fuse, 3 required	CH103363
n)	Aux Fuseholder, 3 required	CP103373
on	Pot kit inc. graduated dial and knob	POTKIT

900KW 2050A THIS MODEL HAS REGENERATIVE STOPPING CAPABILITY AS STANDARD

	Controller	PL900
	Line Reactor	LR2050
ion)	Main Semiconductor Fuse, 3 required	CH103310
n)	Aux Semiconductor Fuse, 3 required	CH103363
ı)	Aux Fuseholder, 3 required	CP103373
on	Pot kit inc. graduated dial and knob	POTKIT

980KW 2250A THIS MODEL HAS REGENERATIVE STOPPING CAPABILITY AS STANDARD

	Controller	PL980	
	Line Reactor	LR2250	
ion)	Main Semiconductor Fuse, 3 required	CH103467	
n)	Aux Semiconductor Fuse, 3 required	CH103363	
n)	Aux Fuseholder, 3 required	CP103373	
on	Pot kit inc. graduated dial and knob	ΡΟΤΚΙΤ	

FE101969

CH00850A

CP102054

CH00963A

CP102906

POTKIT

PLX RANGE, DIGITAL THREE PHASE 4Q FULLY REGENERATIVE CONTROLLER WITH INTEGRAL FIELD WEAKENER

PLX5	5KW 12A 4Q	
	Controller	PLX5
	Line reactor	LR48
	Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
CC.	Aux Fuseholder, 3 required 6 x 32	CP102071
	DIN Rail Clip for holder, 6 required	FE101969
	Main Semiconductor Fuse, 3 required 6 x 32	CH00612A
	Main Fuseholder, 3 required 6 x 32	CP102071
	Armature fuse size 000	CH00816A
	Armature fuseholder size 000	CP102054
	Pot kit including graduated dial & knob	POTKIT
PLX10	10KW 24A 4Q	
	Controller	PLX10
	Line reactor	LR48
	Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
	Aux Fuseholder, 3 required 6 x 32	CP102071
	DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
):	Main Semiconductor Fuse, 3 required 14 x 51	CH00740A
	Main Fuseholder, 3 required 14 x 51	CP102053
	Armature fuse size 000	CH00832A
	Armature fuseholder size 000	CP102054
	Pot kit including graduated dial & knob	POTKIT
PLX15	15KW 36A 4Q	
I E/(IO		DI M45
	Controller	PLX15
	Line reactor	LR48
1	Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
C.	Aux Fuseholder, 3 required 6 x 32	CP102071
	DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
	Main Semiconductor Fuse, 3 required 14 x 51	CH00740A
	Main Fuseholder, 3 required 14 x 51	CP102053
	Armature fuse size 1 Armature fuseholder size 1	CH00940A CP102906
	Pot kit including graduated dial & knob	POTKIT
PLX20	20KW 51A 4Q	
	Controller	PLX20
	Line reactor	LR48
A CONTRACTOR	Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
	Aux Fuseholder, 3 required 6 x 32	CP102071



PLX40

PLX50



Controller Line reactor Aux Semiconductor Fuse, 3 requi Aux Fuseholder, 3 required 6 x 32 DIN Rail Clip for Aux Fuseholder, Main Semiconductor Fuse, 3 requ Main Fuseholder, 3 required Size Armature Fuse size 1

50KW 123A 4Q

PLX65



PLX85



	Armature Fuseholder size 1
Pot kit including graduated d	

85ŀ	<w< th=""><th>205A</th><th>40</th></w<>	205A	40

DIN Rail Clip for Aux Fuseholder, 3 required

Main Fuseholder, 3 required Size 000

Pot kit including graduated dial & knob

Armature fuse size 1

Armature fuseholder size 1

Main Semiconductor Fuse, 3 required Size 000



30KW 72A 4Q Controller

PART

30KW 72A 4Q	
Controller	PLX30
Line reactor	LR120
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required Size 000	CH00880A
Main Fuseholder, 3 required Size 000	CP102054
Armature Fuse size 1	CH00980A
Armature Fuseholder size 1	CP102906
Pot kit including graduated dial & knob	POTKIT
40KW 99A 4Q	
Controller	PLX40
Line reactor	LR120
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required Size 000	CH008100
Main Fuseholder, 3 required Size 000	CP102054
Armature Fuse size 1	CH009125
Armature Fuseholder size 1	CP102906
Pot kit including graduated dial & knob	POTKIT
50KW 123A 4Q	
Controller	PLX50
Line reactor	LR120
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071 FE101969
DIN Rail Clip for Aux Fuseholder, 3 required Main Semiconductor Fuse, 3 required Size 000	CH008125
Main Fuseholder, 3 required Size 000	CP102054
Armature Fuse size 1	CH009160
Armature Fuseholder size 1	CP102906
Pot kit including graduated dial & knob	ΡΟΤΚΙΤ
65KW 155A 4Q	
Controller	PLX65
Line reactor	LR270
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required Size 000	CH008160
Main Fuseholder, 3 required Size 000	CP102054
Armature Fuse size 1	CH009200
Armature Fuseholder size 1	CP102906
Pot kit including graduated dial & knob	POTKIT
85KW 205A 4Q	
Controller	
Line reactor	PLX85 LR270
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required Size 1	CH009250
Main 3 pole Fuseholder Size 1	CP102055
Armature fuse size 1	CH009250
Armature fuseholder size 1	CP102906
Pot kit including graduated dial & knob	ΡΟΤΚΙΤ

Please refer to website for further information or product technical manual for full specification.

PLX115

PLX145

PLX185

PART

Controller

Controller

Controller

Line reactor

Line reactor

115KW 270A 4Q

Aux Fuseholder, 3 required 6 x 32

Main 3 pole Fuseholder Size 1

145KW 330A 40

Aux Fuseholder, 3 required 6 x 32

Main 3 pole Fuseholder Size 3

185KW 430A 4Q

Armature Fuseholder size 1

Armature fuse size 1

Armature fuse size 1 Armature Fuseholder size 1

Aux Semiconductor Fuse, 3 required 6 x 32

DIN Rail Clip for Aux Fuseholder, 3 required

Main Semiconductor Fuse, 3 required Size 1

Pot kit including graduated dial & knob

Aux Semiconductor Fuse, 3 required 6 x 32

DIN Rail Clip for Aux Fuseholder, 3 required

Main Semiconductor Fuse, 3 required Size 3

Pot kit including graduated dial & knob

PART NO.

PLX115

LR270

CH00620A

CP102071

FE101969

CH009250

CP102055 CH009315

CP102906

POTKIT

PLX145

LR330

CH00620A

CP102071

FE101969

CH010550

CP102233

CH009400

CP102906

POTKIT

PLX185

LR430

CH00850A

CP102054

CH010550

CP102233

CH013500

CP102949

POTKIT

PRODUCT NAME

PART

275KW 650A 4Q Options



PLX315

PLX360

PLX400



Ш



HV - 690VAC (extra cost option) Refer to supplier for information



TE - top entry (standard) BE - bottom entry (no cost opti

400KW 950A 40 Options

440KW 1050A 40 Options

- TE top entry (standard)
- BE bottom entry (no cost opti 50 Amp field (extra cost option MV - 600VAC (extra cost option HV - 690VAC (extra cost option Refer to supplier for information

520KW 1250A 40 Options

	50 Amp option on field output
	Line reactor
	Aux Semiconductor Fuse Size 000, 3 required
	Aux Fuseholder Size 000, 3 required
	Main Semiconductor Fuse, 3 required Size 3
	Main 3 pole Fuseholder Size 3
	Armature fuse size 2
	Armature Fuseholder size 2
	Pot kit including graduated dial & knob
_	
	225KW 530A 40

ZZJRW JJUA 4Q	
Controller	PLX225
50 Amp option on field output	
Line reactor	LR530
Aux Semiconductor Fuse Size 000, 3 required	CH00850A
Aux Fuseholder Size 000, 3 required	CP102054
Main Semiconductor Fuse, 3 required Size 3	CH010550
Main 3 pole Fuseholder Size 3	CP102233
Armature Fuse size 2	CH013550
Armature Fuseholder size 2	CP102949
Pot kit including graduated dial & knob	POTKIT

27



. .



PLX440



PLX520

275KW 650A 4Q		
Options	Controller	PLX275
TE - top entry (standard)	Line Reactor	LR650
BE - bottom entry (no cost option)	Main Semiconductor Fuse, 3 required	CH103311
50 Amp field (extra cost option)	Aux Semiconductor Fuse, 3 required	CH103361
MV - 600VAC (extra cost option)	Aux Fuseholder, 3 required	CP103371
HV - 690VAC (extra cost option)	Armature Fuse, 2 required	CH103321
Refer to supplier for information	Pot kit inc. graduated dial and knob	POTKIT
	······································	
315KW 750A 4Q		
Options	Controller	PLX315
TE - top entry (standard)	Line Reactor	LR750
BE - bottom entry (no cost option)	Main Semiconductor Fuse, 3 required	CH103312
50 Amp field (extra cost option)	Aux Semiconductor Fuse, 3 required	CH103361
MV - 600VAC (extra cost option)	Aux Fuseholder, 3 required	CP103371
HV - 690VAC (extra cost option)	Armature Fuse, 2 required	CH103322
Refer to supplier for information	Pot kit inc. graduated dial and knob	POTKIT
260KW OFON 10		
360KW 850A 4Q		
Options	Controller	PLX360
TE - top entry (standard)	Line Reactor	LR850
BE - bottom entry (no cost option)	Main Semiconductor Fuse, 3 required	CH103313
50 Amp field (extra cost option)	Aux Semiconductor Fuse, 3 required	CH103361
MV - 600VAC (extra cost option)	Aux Fuseholder, 3 required	CP103371
HV - 690VAC (extra cost option)	Armature Fuse, 2 required	CH103323
Refer to supplier for information	Pot kit inc. graduated dial and knob	POTKIT
400KW 950A 4Q		
	L	
Options	Controller	PLX400
TE - top entry (standard)	Line Reactor	LR950
BE - bottom entry (no cost option)	Main Semiconductor Fuse, 3 required	CH103314
50 Amp field (extra cost option)	Aux Semiconductor Fuse, 3 required	CH103361
	Aux Fuseholder, 3 required	CP103371
MV - 600VAC (extra cost option)	-	
HV - 690VAC (extra cost option)	Armature Fuse, 2 required	CH103324
	-	CH103324 POTKIT
HV - 690VAC (extra cost option) Refer to supplier for information	Armature Fuse, 2 required	
HV - 690VAC (extra cost option) Refer to supplier for information	Armature Fuse, 2 required	
HV - 690VAC (extra cost option) Refer to supplier for information 440KW 1050A 4Q	Armature Fuse, 2 required Pot kit inc. graduated dial and knob	РОТКІТ
HV - 690VAC (extra cost option) Refer to supplier for information 440KW 1050A 4Q Options	Armature Fuse, 2 required Pot kit inc. graduated dial and knob Controller	POTKIT PLX440
HV - 690VAC (extra cost option) Refer to supplier for information 440KW 1050A 4Q Options TE - top entry (standard)	Armature Fuse, 2 required Pot kit inc. graduated dial and knob Controller Line Reactor	POTKIT PLX440 LR1050
HV - 690VAC (extra cost option) Refer to supplier for information 440KW 1050A 4Q Options TE - top entry (standard) BE - bottom entry (no cost option)	Armature Fuse, 2 required Pot kit inc. graduated dial and knob Controller Line Reactor Main Semiconductor Fuse, 3 required	POTKIT PLX440 LR1050 CH103315
HV - 690VAC (extra cost option) Refer to supplier for information 440KW 1050A 4Q Options TE - top entry (standard) BE - bottom entry (no cost option) 50 Amp field (extra cost option)	Armature Fuse, 2 required Pot kit inc. graduated dial and knob Controller Line Reactor Main Semiconductor Fuse, 3 required Aux Semiconductor Fuse, 3 required	POTKIT PLX440 LR1050 CH103315 CH103361
HV - 690VAC (extra cost option) Refer to supplier for information 440KW 1050A 4Q Options TE - top entry (standard) BE - bottom entry (no cost option) 50 Amp field (extra cost option) MV - 600VAC (extra cost option)	Armature Fuse, 2 required Pot kit inc. graduated dial and knob Controller Line Reactor Main Semiconductor Fuse, 3 required Aux Semiconductor Fuse, 3 required Aux Fuseholder, 3 required	POTKIT PLX440 LR1050 CH103315 CH103361 CP103371
HV - 690VAC (extra cost option) Refer to supplier for information 440KW 1050A 4Q Options TE - top entry (standard) BE - bottom entry (no cost option) 50 Amp field (extra cost option) MV - 600VAC (extra cost option) HV - 690VAC (extra cost option)	Armature Fuse, 2 required Pot kit inc. graduated dial and knob Controller Line Reactor Main Semiconductor Fuse, 3 required Aux Semiconductor Fuse, 3 required Aux Fuseholder, 3 required Armature Fuse, 2 required	POTKIT PLX440 LR1050 CH103315 CH103361 CP103371 CH103325
HV - 690VAC (extra cost option) Refer to supplier for information 440KW 1050A 4Q Options TE - top entry (standard) BE - bottom entry (no cost option) 50 Amp field (extra cost option) MV - 600VAC (extra cost option)	Armature Fuse, 2 required Pot kit inc. graduated dial and knob Controller Line Reactor Main Semiconductor Fuse, 3 required Aux Semiconductor Fuse, 3 required Aux Fuseholder, 3 required	POTKIT PLX440 LR1050 CH103315 CH103361 CP103371
HV - 690VAC (extra cost option) Refer to supplier for information 440KW 1050A 4Q Options TE - top entry (standard) BE - bottom entry (no cost option) 50 Amp field (extra cost option) MV - 600VAC (extra cost option) HV - 690VAC (extra cost option) Refer to supplier for information	Armature Fuse, 2 required Pot kit inc. graduated dial and knob Controller Line Reactor Main Semiconductor Fuse, 3 required Aux Semiconductor Fuse, 3 required Aux Fuseholder, 3 required Armature Fuse, 2 required	POTKIT PLX440 LR1050 CH103315 CH103361 CP103371 CH103325
HV - 690VAC (extra cost option) Refer to supplier for information 440KW 1050A 4Q Options TE - top entry (standard) BE - bottom entry (no cost option) 50 Amp field (extra cost option) MV - 600VAC (extra cost option) HV - 690VAC (extra cost option) Refer to supplier for information	Armature Fuse, 2 required Pot kit inc. graduated dial and knob Controller Line Reactor Main Semiconductor Fuse, 3 required Aux Semiconductor Fuse, 3 required Aux Fuseholder, 3 required Armature Fuse, 2 required	POTKIT PLX440 LR1050 CH103315 CH103361 CP103371 CH103325
HV - 690VAC (extra cost option) Refer to supplier for information 440KW 1050A 4Q Options TE - top entry (standard) BE - bottom entry (no cost option) 50 Amp field (extra cost option) MV - 600VAC (extra cost option) HV - 690VAC (extra cost option) Refer to supplier for information 520KW 1250A 4Q	Armature Fuse, 2 required Pot kit inc. graduated dial and knob Controller Line Reactor Main Semiconductor Fuse, 3 required Aux Semiconductor Fuse, 3 required Aux Fuseholder, 3 required Armature Fuse, 2 required Pot kit inc. graduated dial and knob	POTKIT PLX440 LR1050 CH103315 CH103361 CP103371 CH103325 POTKIT
HV - 690VAC (extra cost option) Refer to supplier for information 440KW 1050A 4Q Options TE - top entry (standard) BE - bottom entry (no cost option) 50 Amp field (extra cost option) MV - 600VAC (extra cost option) HV - 690VAC (extra cost option) Refer to supplier for information 520KW 1250A 4Q Options	Armature Fuse, 2 required Pot kit inc. graduated dial and knob Controller Line Reactor Main Semiconductor Fuse, 3 required Aux Semiconductor Fuse, 3 required Aux Fuseholder, 3 required Armature Fuse, 2 required Pot kit inc. graduated dial and knob	POTKIT PLX440 LR1050 CH103315 CH103361 CP103371 CH103325 POTKIT PLX520
HV - 690VAC (extra cost option) Refer to supplier for information 440KW 1050A 4Q Options TE - top entry (standard) BE - bottom entry (no cost option) 50 Amp field (extra cost option) MV - 600VAC (extra cost option) HV - 690VAC (extra cost option) Refer to supplier for information 520KW 1250A 4Q Options TE - top entry (standard)	Armature Fuse, 2 required Pot kit inc. graduated dial and knob Controller Line Reactor Main Semiconductor Fuse, 3 required Aux Semiconductor Fuse, 3 required Aux Fuseholder, 3 required Armature Fuse, 2 required Pot kit inc. graduated dial and knob Controller Line Reactor	POTKIT PLX440 LR1050 CH103315 CH103361 CP103371 CH103325 POTKIT PLX520 LR1250
HV - 690VAC (extra cost option) Refer to supplier for information 440KW 1050A 4Q Options TE - top entry (standard) BE - bottom entry (no cost option) 50 Amp field (extra cost option) MV - 600VAC (extra cost option) HV - 690VAC (extra cost option) Refer to supplier for information 520KW 1250A 4Q Options TE - top entry (standard) BE - bottom entry (no cost option)	Armature Fuse, 2 required Pot kit inc. graduated dial and knob Controller Line Reactor Main Semiconductor Fuse, 3 required Aux Semiconductor Fuse, 3 required Aux Fuseholder, 3 required Armature Fuse, 2 required Pot kit inc. graduated dial and knob Controller Line Reactor Main Semiconductor Fuse, 3 required	POTKIT PLX440 LR1050 CH103315 CH103361 CP103371 CH103325 POTKIT PLX520 LR1250 CH103316
HV - 690VAC (extra cost option) Refer to supplier for information 440KW 1050A 4Q Options TE - top entry (standard) BE - bottom entry (no cost option) 50 Amp field (extra cost option) MV - 600VAC (extra cost option) HV - 690VAC (extra cost option) Refer to supplier for information 520KW 1250A 4Q Options TE - top entry (standard) BE - bottom entry (no cost option) MV - 600VAC (extra cost option)	Armature Fuse, 2 required Pot kit inc. graduated dial and knob Controller Line Reactor Main Semiconductor Fuse, 3 required Aux Semiconductor Fuse, 3 required Aux Fuseholder, 3 required Armature Fuse, 2 required Pot kit inc. graduated dial and knob Controller Line Reactor Main Semiconductor Fuse, 3 required Aux Semiconductor Fuse, 3 required	POTKIT PLX440 LR1050 CH103315 CH103361 CP103371 CH103325 POTKIT PLX520 LR1250 CH103316 CH103363
HV - 690VAC (extra cost option) Refer to supplier for information 440KW 1050A 4Q Options TE - top entry (standard) BE - bottom entry (no cost option) 50 Amp field (extra cost option) MV - 600VAC (extra cost option) HV - 690VAC (extra cost option) Refer to supplier for information 520KW 1250A 4Q Options TE - top entry (standard) BE - bottom entry (no cost option) MV - 600VAC (extra cost option) HV - 690VAC (extra cost option) HV - 690VAC (extra cost option) HV - 690VAC (extra cost option)	Armature Fuse, 2 required Pot kit inc. graduated dial and knob Controller Line Reactor Main Semiconductor Fuse, 3 required Aux Semiconductor Fuse, 3 required Aux Fuseholder, 3 required Pot kit inc. graduated dial and knob Controller Line Reactor Main Semiconductor Fuse, 3 required Aux Semiconductor Fuse, 3 required Aux Semiconductor Fuse, 3 required Aux Fuseholder, 3 required	POTKIT PLX440 LR1050 CH103315 CH103361 CP103371 CH103325 POTKIT PLX520 LR1250 CH103316 CH103363 CP103373
HV - 690VAC (extra cost option) Refer to supplier for information 440KW 1050A 4Q Options TE - top entry (standard) BE - bottom entry (no cost option) 50 Amp field (extra cost option) MV - 600VAC (extra cost option) HV - 690VAC (extra cost option) Refer to supplier for information 520KW 1250A 4Q Options TE - top entry (standard) BE - bottom entry (no cost option) MV - 600VAC (extra cost option)	Armature Fuse, 2 required Pot kit inc. graduated dial and knob Controller Line Reactor Main Semiconductor Fuse, 3 required Aux Semiconductor Fuse, 3 required Aux Fuseholder, 3 required Armature Fuse, 2 required Pot kit inc. graduated dial and knob Controller Line Reactor Main Semiconductor Fuse, 3 required Aux Semiconductor Fuse, 3 required	POTKIT PLX440 LR1050 CH103315 CH103361 CP103371 CH103325 POTKIT PLX520 LR1250 CH103316 CH103363

PLX600

PLX700

PART

600KW 1450A 4Q	
Options	Controller
TE - top entry (standard)	Line Reactor
BE - bottom entry (no cost option)	Main Semicono

BE - bottom entry (no cost option)	Main Semiconductor Fuse, 3 required	CH103317
MV - 600VAC (extra cost option)	Aux Semiconductor Fuse, 3 required	CH103363
HV - 690VAC (extra cost option)	Aux Fuseholder, 3 required	CP103373
Refer to supplier for information	Armature Fuse, 2 required	CH103327
	Pot kit inc. graduated dial and knob	POTKIT
700KW 1650A 4Q		
Options	Controller	PLX700
TE - top entry (standard)	Line Reactor	LR1650
BE - bottom entry (no cost option)	Main Semiconductor Fuse, 3 required	CH103318
MV - 600VAC (extra cost option)	Aux Semiconductor Fuse, 3 required	CH103363
HV - 690VAC (extra cost option)		
	Aux Fuseholder, 3 required	CP103373
Refer to supplier for information	Aux Fuseholder, 3 required Armature Fuse, 2 required	CP103373 CH103328

Controller

Line Reactor

PLX80	

PLX900

800KW 1850A 40 Options

TE - top entry (standard) BE - bottom entry (no cost option) MV - 600VAC (extra cost option) HV - 690VAC (extra cost option) Refer to supplier for information

900KW 2050A 4Q

Options TE - top entry (standard) BE - bottom entry (no cost option) MV - 600VAC (extra cost option) HV - 690VAC (extra cost option) Refer to supplier for information

Controller	PLX900
Line Reactor	LR2050
Main Semiconductor Fuse, 3 required	CH103320
Aux Semiconductor Fuse, 3 required	CH103363
Aux Fuseholder, 3 required	CP103373
Armature Fuse, 2 required	CH103330
Pot kit inc. graduated dial and knob	POTKIT

Pot kit inc. graduated dial and knob

Main Semiconductor Fuse, 3 required

Aux Semiconductor Fuse, 3 required

Pot kit inc. graduated dial and knob

Aux Fuseholder, 3 required

Armature Fuse, 2 required



980KW 2250A 4Q	
Options	Cont
TE - top entry (standard)	Line

Options	Controller	PLX980
TE - top entry (standard)	Line Reactor	LR2250
BE - bottom entry (no cost option)	Main Semiconductor Fuse, 3 required	CH103468
MV - 600VAC (extra cost option)	Aux Semiconductor Fuse, 3 required	CH103363
HV - 690VAC (extra cost option)	Aux Fuseholder, 3 required	CP103373
Refer to supplier for information	Armature Fuse, 2 required	CH103469
	Pot kit inc. graduated dial and knob	POTKIT



OPTIONS & ACCESSORIES

Profibus card	Profibus card
Devicenet card	Devicenet card
Mounting board for Profibus/Devicenet card	LA102738
Daisy chain mtg board for Profibus/Devicenet	LA103001
Additional Drive to PC comms cable	LA102595
Drive to drive cable FCC68/FCC68	LA102596
Venting kit for PL/X 275 - 440	LA103392
Venting kit for PL/X 520 - 980	LA103402

PART NO.

PLX600

LR1450

POTKIT

PLX800

LR1850

CH103319

CH103363

CP103373

CH103329

POTKIT

PRODUCT NAME

SLE14

PART

SLE RANGE, THREE PHASE 2Q ANALOGUE DC CONTROLLER

14KW 34A



24KW 58A





34KW 82A

SLE44

SLE34



Please refer to website for further information or product technical manual for full specification.

PART NO.

14KW 34A	
Controller	SLE14
Line reactor	LR48
Aux Semiconductor Fuse, 3 required 6 x 32	CH00608A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required 14 x 51	CH00740A
Main Fuseholder, 3 required 14 x 51	CP102053
Pot kit including graduated dial & knob	POTKIT
24KW 58A	
Controller	SLE24
Line reactor	LR120
Aux Semiconductor Fuse, 3 required 6 x 32	CH00608A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required Size 000	CH00880A
Main Fuseholder, 3 required Size 000	CP102054
Pot kit including graduated dial & knob	POTKIT
34KW 82A	
34KW 82A Controller	SLE34
	SLE34 LR120
Controller	
Controller Line reactor	LR120
Controller Line reactor Aux Semiconductor Fuse, 3 required 6 x 32	LR120 CH00608A
Controller Line reactor Aux Semiconductor Fuse, 3 required 6 x 32 Aux Fuseholder, 3 required 6 x 32	LR120 CH00608A CP102071
Controller Line reactor Aux Semiconductor Fuse, 3 required 6 x 32 Aux Fuseholder, 3 required 6 x 32 DIN Rail Clip for Aux Fuseholder, 3 required	LR120 CH00608A CP102071 FE101969
Controller Line reactor Aux Semiconductor Fuse, 3 required 6 x 32 Aux Fuseholder, 3 required 6 x 32 DIN Rail Clip for Aux Fuseholder, 3 required Main Semiconductor Fuse, 3 required Size 000	LR120 CH00608A CP102071 FE101969 CH00880A
Controller Line reactor Aux Semiconductor Fuse, 3 required 6 x 32 Aux Fuseholder, 3 required 6 x 32 DIN Rail Clip for Aux Fuseholder, 3 required Main Semiconductor Fuse, 3 required Size 000 Main Fuseholder, 3 required Size 000 Pot kit including graduated dial & knob	LR120 CH00608A CP102071 FE101969 CH00880A CP102054
Controller Line reactor Aux Semiconductor Fuse, 3 required 6 x 32 Aux Fuseholder, 3 required 6 x 32 DIN Rail Clip for Aux Fuseholder, 3 required Main Semiconductor Fuse, 3 required Size 000 Main Fuseholder, 3 required Size 000	LR120 CH00608A CP102071 FE101969 CH00880A CP102054
Controller Line reactor Aux Semiconductor Fuse, 3 required 6 x 32 Aux Fuseholder, 3 required 6 x 32 DIN Rail Clip for Aux Fuseholder, 3 required Main Semiconductor Fuse, 3 required Size 000 Main Fuseholder, 3 required Size 000 Pot kit including graduated dial & knob	LR120 CH00608A CP102071 FE101969 CH00880A CP102054
Controller Line reactor Aux Semiconductor Fuse, 3 required 6 x 32 Aux Fuseholder, 3 required 6 x 32 DIN Rail Clip for Aux Fuseholder, 3 required Main Semiconductor Fuse, 3 required Size 000 Main Fuseholder, 3 required Size 000 Pot kit including graduated dial & knob 44KW 106A	LR120 CH00608A CP102071 FE101969 CH00880A CP102054 POTKIT
Controller Line reactor Aux Semiconductor Fuse, 3 required 6 x 32 Aux Fuseholder, 3 required 6 x 32 DIN Rail Clip for Aux Fuseholder, 3 required Main Semiconductor Fuse, 3 required Size 000 Main Fuseholder, 3 required Size 000 Pot kit including graduated dial & knob 44KW 106A Controller	LR120 CH00608A CP102071 FE101969 CH00880A CP102054 POTKIT SLE44
Controller Line reactor Aux Semiconductor Fuse, 3 required 6 x 32 Aux Fuseholder, 3 required 6 x 32 DIN Rail Clip for Aux Fuseholder, 3 required Main Semiconductor Fuse, 3 required Size 000 Main Fuseholder, 3 required Size 000 Pot kit including graduated dial & knob 44KW 106A Controller Line reactor	LR120 CH00608A CP102071 FE101969 CH00880A CP102054 POTKIT SLE44 LR120
Controller Line reactor Aux Semiconductor Fuse, 3 required 6 x 32 Aux Fuseholder, 3 required 6 x 32 DIN Rail Clip for Aux Fuseholder, 3 required Main Semiconductor Fuse, 3 required Size 000 Main Fuseholder, 3 required Size 000 Pot kit including graduated dial & knob 44KW 106A Controller Line reactor Aux Semiconductor Fuse, 3 required 6 x 32	LR120 CH00608A CP102071 FE101969 CH00880A CP102054 POTKIT SLE44 LR120 CH00608A
Controller Line reactor Aux Semiconductor Fuse, 3 required 6 x 32 Aux Fuseholder, 3 required 6 x 32 DIN Rail Clip for Aux Fuseholder, 3 required Main Semiconductor Fuse, 3 required Size 000 Main Fuseholder, 3 required Size 000 Pot kit including graduated dial & knob 44KW 106A Controller Line reactor Aux Semiconductor Fuse, 3 required 6 x 32 Aux Fuseholder, 3 required 6 x 32	LR120 CH00608A CP102071 FE101969 CH00880A CP102054 POTKIT SLE44 LR120 CH00608A CP102071
Controller Line reactor Aux Semiconductor Fuse, 3 required 6 x 32 Aux Fuseholder, 3 required 6 x 32 DIN Rail Clip for Aux Fuseholder, 3 required Main Semiconductor Fuse, 3 required Size 000 Main Fuseholder, 3 required Size 000 Pot kit including graduated dial & knob 44KW 106A Controller Line reactor Aux Semiconductor Fuse, 3 required 6 x 32 Aux Fuseholder, 3 required 6 x 32 DIN Rail Clip for Aux Fuseholder, 3 required	LR120 CH00608A CP102071 FE101969 CH00880A CP102054 POTKIT SLE44 LR120 CH00608A CP102071 FE101969
Controller Line reactor Aux Semiconductor Fuse, 3 required 6 x 32 Aux Fuseholder, 3 required 6 x 32 DIN Rail Clip for Aux Fuseholder, 3 required Main Semiconductor Fuse, 3 required Size 000 Main Fuseholder, 3 required Size 000 Pot kit including graduated dial & knob 44KW 106A Controller Line reactor Aux Semiconductor Fuse, 3 required 6 x 32 Aux Fuseholder, 3 required 6 x 32 DIN Rail Clip for Aux Fuseholder, 3 required Main Semiconductor Fuse, 3 required Size 000	LR120 CH00608A CP102071 FE101969 CH00880A CP102054 POTKIT SLE44 LR120 CH00608A CP102071 FE101969 CH008100